

## SPECIFICATIONS

## Filter Replacement (First and Second Stages)

First Stage Filter  
Second Stage Filter  
Fuel System Operating Pressure

## For Acceptable Number Two Diesel Fuel

A.P.I. Gravity (Min)	100°F (38°C) lower than
Pour Point (Max)	40 (40 to 50) below
Distillation (80% Point)	100°F (38°C) lower than
Flash Point (Min)	100°F (38°C) lower than
Kinematic Viscosity Centistokes	At 100°F (38°C)
Cloud Point (Max)	40 (40 to 50) below
Water and Sediment (Max)	100°F (38°C) lower than
Ash Weight (Max)	100°F (38°C) lower than
Sulphur Weight (Max)	100°F (38°C) lower than
Carbon Residue or 10% Residuum (Max)	100°F (38°C) lower than
Copper Corrosion, 3 hours at 212°F (100°C)	100°F (38°C) lower than
1" 20 to 40 Saybolt Universal Seconds	

## FUEL SYSTEM

## Filter Removal and Installation

**NOTE:** At the first filter change and each filter change after that, always install filter w/ Case Part Number 477479.

1. Clean the filter head, elements and the engine area next to the filters.
2. Remove the drain plug from the first stage filter.
3. To remove the filters, use a clamp type filter wrench.
4. Put a small amount of clean oil or grease on the seals of the new filters. Install the filters. Turn the filters clockwise until the seal comes in contact with the filter head. Use your hand to tighten the filter one half of a turn. To get the correct seal, loosen the filters and again tighten the filter one half to three fourths of a turn after the seal comes in contact with the filter head.

**NOTE:** When the filter is in place, do not cause damage to the primer pump.

5. Make sure there is fuel in the tank.
6. Loosen the air removal screw. Activate the hand primer pump. Adjust the hand primer pump so bubbles flow from the air removal screw.
7. The ignition switch must be in the "ON" position to energize the hand primer pump. Do not turn the engine over until the fuel filter is replaced.
8. Loosen the air removal screw. Activate the hand primer pump. Adjust the hand primer pump so bubbles flow from the air removal screw.

## Filter Replacement and Air Removal

3475-2

## STEP 1



Lubricate the filter seal a small amount before installation.

## STEP 2



Turn the filter clockwise until the filter seal makes contact with the filter head. Use your hand to tighten the filter one half of a turn. To get the correct seal, loosen the filter and again tighten the filter one half to three fourths of a turn after the seal makes contact with the filter head. When the filter is too tight, you can cause damage to the seal and filter.



100 HP engine



100 HP engine



Use clamp wrench to remove the fuel filter.

# Case Ih 5120 Service Manual

**J. I. Case Company**

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## **Table of Contents Case Ih 5120 Service Manual**

1. Understanding the eBook Case Ih 5120 Service Manual
  - The Rise of Digital Reading Case Ih 5120 Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Case Ih 5120 Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Case Ih 5120 Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Case Ih 5120 Service Manual
  - Personalized Recommendations
  - Case Ih 5120 Service Manual User Reviews and Ratings
  - Case Ih 5120 Service Manual and Bestseller Lists
5. Accessing Case Ih 5120 Service Manual Free and Paid eBooks
  - Case Ih 5120 Service Manual Public Domain eBooks
  - Case Ih 5120 Service Manual eBook Subscription Services
  - Case Ih 5120 Service Manual Budget-Friendly Options
6. Navigating Case Ih 5120 Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Case Ih 5120 Service Manual Compatibility with Devices
- Case Ih 5120 Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Case Ih 5120 Service Manual
  - Highlighting and Note-Taking Case Ih 5120 Service Manual
  - Interactive Elements Case Ih 5120 Service Manual
- 8. Staying Engaged with Case Ih 5120 Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Case Ih 5120 Service Manual
- 9. Balancing eBooks and Physical Books Case Ih 5120 Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Case Ih 5120 Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Case Ih 5120 Service Manual
  - Setting Reading Goals Case Ih 5120 Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Case Ih 5120 Service Manual
  - Fact-Checking eBook Content of Case Ih 5120 Service Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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