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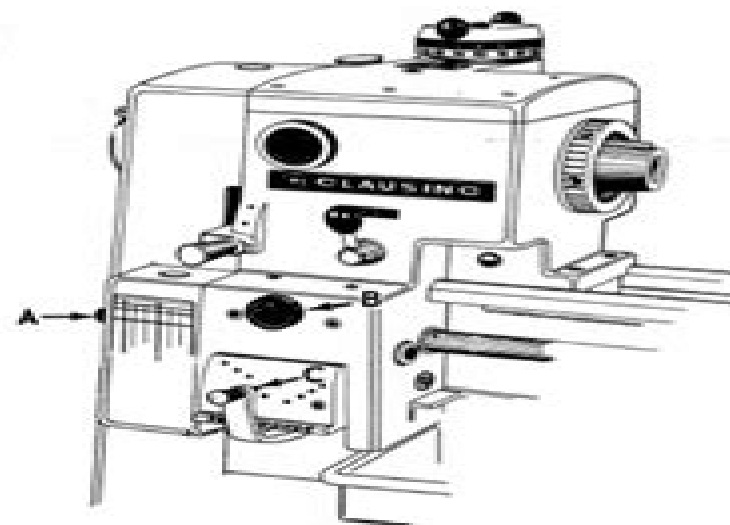
for

5900 SERIES CLAUSING 12" LATHES

JUNE 1967

FILE 130-025-12

	SLIDE GEAR IN			SLIDE GEAR OUT		
	B	C	A	B	C	A
1	4	8	16	32	64	128
	.0367	.0183	.0092	.0046	.0022	.0011
2	4 1/2	9	18	36	72	144
	.0326	.0163	.0081	.0041	.0020	.00094
3	5	10	20	40	80	160
	.0293	.0147	.0073	.0036	.0018	.00092
4	5 1/2	11	22	44	88	176
	.0267	.0134	.0066	.0033	.0017	.00083
5	5 3/4	11 1/2	23	46	92	184
	.0255	.0127	.0063	.0031	.0016	.00079
6	7	14	28	56	112	224
	.0209	.0105	.0052	.0026	.0013	.00065
7	6 3/4	13 1/2	27	54	108	216
	.0218	.0109	.0054	.0027	.00136	.00068
8	6 1/2	13	26	52	104	208
	.0226	.0113	.0056	.0028	.0014	.0007
9	6	12	24	48	96	192
	.0244	.0122	.0061	.003	.0015	.00076



## LEGEND

A. GEAR SHIFTER HANDLE changes ratio between spindle and lead screw. There are two positions - IN and OUT. Do not shift while spindle is turning.

B. GEAR SHIFTER KNOB has three positions - B, C or A. Engaged position is vertical. If knob doesn't shift easily, place lead screw direction lever in neutral (center position), and turn sliding gear handle until knob can be engaged - do not force.

C. GEAR SHIFTER LEVER. To shift, pull out on handle, drop lever, slide to position desired, raise lever and push in handle to engage lock pin. If thread-feed selector handle does not slide easily, turn sliding gear shifter handle (A) while shifting.

CROSS FEED 1/2 OF LONGITUDINAL

# Clausing Model 110 Lathe Manual

**Chao Zhang**



## Clausing Model 110 Lathe Manual:

Huebner's Machine Tool Specs: Threading through turning machines ,1980      **Huebner's Machines Tool Specs:**  
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In a fast-paced world fueled by information and interconnectivity, the spellbinding force of linguistics has acquired newfound prominence. Its capacity to evoke emotions, stimulate contemplation, and stimulate metamorphosis is actually astonishing. Within the pages of "**Clausing Model 110 Lathe Manual**," an enthralling opus penned by a highly acclaimed wordsmith, readers set about an immersive expedition to unravel the intricate significance of language and its indelible imprint on our lives. Throughout this assessment, we shall delve to the book is central motifs, appraise its distinctive narrative style, and gauge its overarching influence on the minds of its readers.

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### **Clausing Model 110 Lathe Manual Introduction**

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