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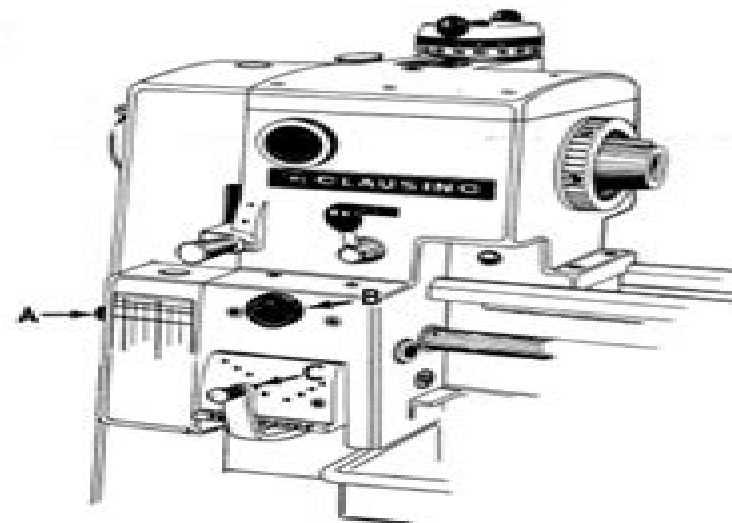
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5900 SERIES CLAUSING 12" LATHES

JUNE 1967

FILE 130-025-12

	SLIDE GEAR IN			SLIDE GEAR OUT		
	B	C	A	B	C	A
1	4	8	16	32	64	128
	.0367	.0183	.0092	.0046	.0022	.0011
2	4 1/2	9	18	36	72	144
	.0326	.0163	.0081	.0041	.0020	.00094
3	5	10	20	40	80	160
	.0293	.0147	.0073	.0036	.0018	.00092
4	5 1/2	11	22	44	88	176
	.0267	.0134	.0066	.0033	.0017	.00083
5	5 3/4	11 1/2	23	46	92	184
	.0255	.0127	.0063	.0031	.0016	.00079
6	7	14	28	56	112	224
	.0209	.0105	.0052	.0026	.0013	.00065
7	6 3/4	13 1/2	27	54	108	216
	.0218	.0109	.0054	.0027	.00136	.00068
8	6 1/2	13	26	52	104	208
	.0226	.0113	.0056	.0028	.0014	.0007
9	6	12	24	48	96	192
	.0244	.0122	.0061	.003	.0015	.00076



## LEGEND

A. GEAR SHIFTER HANDLE changes ratio between spindle and lead screw. There are two positions - IN and OUT. Do not shift while spindle is turning.

B. GEAR SHIFTER KNOB has three positions - B, C or A. Engaged position is vertical. If knob doesn't shift easily, place lead screw direction lever in neutral (center position), and turn sliding gear handle until knob can be engaged - do not force.

C. GEAR SHIFTER LEVER. To shift, pull out on handle, drop lever, slide to position desired, raise lever and push in handle to engage lock pin. If thread-feed selector handle does not slide easily, turn sliding gear shifter handle (A) while shifting.

CROSS FEED 1/2 OF LONGITUDINAL

# Clausing Harrison M400 Lathe Manual

**JA Banks**



## **Clausing Harrison M400 Lathe Manual:**

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**Myford ML10 Lathe Manual** Ian Bradley,1970-01-01

**A Manual of the Hand Lathe: Comprising Concise Directions for Working Metals of All Kinds, Ivory, Bone and Precious Woods** Egbert Pomeroy Watson,1869

**The "M.E." Lathe Manual** Edgar Thomas Westbury,1958

**Myford ML7 Lathe Manual** Ian Bradley,1977

**Operator's Manual** ,1973

**Instruction Manual and Parts List, Lehmann Hydratrol Lathe** Lehmann Machine Company,1945\*

*Know Your Lathe* Boxford Machine Tools Limited,1971

**Hartness Flat Turret Lathe Manual** James Hartness,Jones & Lamson Machine Company,1913

**Turning Lathes** James Lukin,2015-07-23

Excerpt from *Turning Lathes A Manual for Technical Schools and Apprentices a Guide* Amateurs and technical students will find this book of great advantage to them as the aim of the author whoever he may be has been to explain very thoroughly the processes of the art of turning American Machinist This is a work of 158 pages very fully illustrated and with clear descriptive matter on branches of lathe work which are usually followed by amateurs For these last it is valuable as it contains succinct directions how to do certain work how to avoid the many difficulties and the causes of failure in using certain kinds of tools both wood and metal working are covered American Engineer This book is an illustrated treatise on lathe work designed for use in technical schools The minuteness and practical nature of the directions given however make it of value to amateur turners To those wishing to learn the art from the beginning it would be hard to recommend a more useful book Wood and metal turning are both considered and the description of hand turning is especially full Scientific American We heartily commend the book to those interested in the subject It will be found of special value to apprentices and

others whose knowledge of lathe work is limited The National Car Builder American This work assumes that the reader has had no previous knowledge of the lathe whatever and starting with an elementary description the author advances in a very clear and intelligible manner explaining the various operations of hand and slide rest work in a thoroughly satisfactory manner Mechanics The author does not presuppose any technical knowledge whatever in the reader but begins by describing and naming the various parts and attachments of a lathe so that a schoolboy can pick up the book and work his way through it without any difficulty The illustrations are very numerous and well executed Practical Engineer The several types of lathes both for wood and metal turning and their parts in detail are fully described and illustrated as also are the various operations of the latheman s art Amateur turners will find in it many useful hints Popular Science News The small price and general excellence of this book will commend it to the large class of ambitious apprentices for whose benefit it has been written Boston Journal of Commerce About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books Find more at [www.forgottenbooks.com](http://www.forgottenbooks.com) This book is a reproduction of an important historical work Forgotten Books uses state of the art technology to digitally reconstruct the work preserving the original format whilst repairing imperfections present in the aged copy In rare cases an imperfection in the original such as a blemish or missing page may be replicated in our edition We do however repair the vast majority of imperfections successfully any imperfections that remain are intentionally left to preserve the state of such historical works

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web aug 7 2006 2 6 sq or its ogha will not be printing and issuing the physical cargo receipt to the forwarder at cargo acceptance forwarders however may choose to print a copy via the ccnhub web portal the contents of the cargo receipt are constructed based on data extracted from the fsu rcs and fwb message see sample a for cargo receipt

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