

# Installation, Start-Up and Service Instructions

Hermetic, Water-Cooled

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## SAFETY CONSIDERATIONS

Installing, starting up and servicing this equipment can be hazardous due to system pressures, electrical components and equipment location (roofs, elevated structures, etc.). Only trained, qualified installers and service mechanics should install, start up and service this equipment.

When working on the equipment, observe precautions in the literature, tags, stickers and labels attached to the equipment and any other safety precautions that apply. Follow all safety codes. Wear safety glasses and work gloves. Use care in handling, rigging and setting bulky equipment.

### ⚠ WARNING

Electrical shock can cause personal injury and even death. Be sure power to equipment is shut off before installing or servicing this equipment. There may be more than one disconnect. Tag disconnect(s) to alert others not to turn power on until work is completed.

## BEFORE INSTALLATION

**Check Shipment** — File claim with shipping company if shipment is damaged or incomplete.

**Unit Location Considerations** — Locate unit on floor in a well-ventilated area. Position it to allow sufficient space for refrigerant and water connections and to service compressor. Place unit so suction and discharge valves can be easily reached and oil level checked. Do not install condensing unit where temperature will fall below freezing.

Local water can cause excessive fouling or scaling of condenser tubes. If such conditions are anticipated, a water treatment analysis is recommended. Refer to Carrier System Design Manual, Part 5, for general water conditioning information.

Make provision in piping layout to drain and vent condenser if system is to be shut down in winter.

## INSTALLATION

**Mount Unit** — Level unit and bolt it firmly to foundation. Remove compressor holddown bolts. Check compressor to see that it floats freely on its mounting springs.

**Make Piping Connections** — Attach water supply and return lines to connections indicated on condenser unit (Fig. 1). Water leaving condenser should not be connected directly into sewer lines. Check local codes.

Attach refrigerant liquid and suction lines to condensing units (Fig. 1); suction and discharge to compressor unit (Fig. 2). When soldering or brazing piping to valves, disassemble valve or wrap it in a wet cloth to prevent heat damage. Allow flexibility in suction line so compressor suction valve may be moved aside for access to suction strainer.

# Carrier Compressor Manual

**VM Jensen**



## **Carrier Compressor Manual:**

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