

NOTES ON LASER DIODE EMISSION CHECK

The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the UPP. Therefore, when checking the laser diode emission, observe more than 30cm away from the objective lens.

Laser Diode Check Procedure

The laser diode on this set will not emit unless the top panel is closed and S901 is turned on. The laser diode will always emit even if focus search is not performed in service mode.

Procedure 1 (service mode or normal operation)

Check the laser diode emission with the eye.

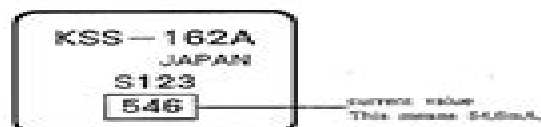
1. Open top panel.
2. Turn on S901 in Fig. 1.
(In service mode, this operation is not necessary.)
3. Press the **REMAIN** key.
(In service mode, this operation is not necessary.)
4. Observe the objective lens and confirm that the laser diode is emitting light. At this time, the laser diode goes on about 10 seconds due to focus search.

Procedure 2 (service mode or normal operation)

Check by the current with flows in the laser diode.

1. Close the top panel.
2. Remove the main board and read the current value on the label affixed to the UPP.

(Label on UPP)



3. Connect a VOM to TP1 and TP2 (both side of R510: 10Ω)
4. Press the **REMAIN** key.
5. Calculate the current by the VOM reading.
VOM reading (V) ÷ resistance of R510 = current (A)
ex. VOM reading = 0.56V
 $0.56 \div 10 = 0.056 \text{ (A)} = 56 \text{ (mA)}$
6. Confirm that the ammeter reading is within the range given below.
value on label: 54mA (25°C)
variation relative to temperature: 0.4mA/°C
(Current increases when temperature rises and decreases when it drops.)

SERVICE MODE (service program)

• Step 1 (Service Mode setting method)

1. Turn the HOLD switch to OFF with the external power supply not plugged in (no power applied to set).
2. Press the **REMAIN** key.
3. Solder jumper TEST terminal.
(IC801 pin⑧ BAT-E is grounded.)
4. Plug in external power supply.
This puts the set into service mode.

• Step 2 (Service Mode operation)

1. When service mode is set, the display will change 6 times, and those 6 changes will be repeated over and over.
Even if LCD does not display, other operations will be performed.
2. When **REMAIN** or **KEY-STOP** key is pressed, the optical pick-up block moves to the inside or outside circumference. Tracking servo and sled servo go off when this is done, so press KEY-MODE to turn on the tracking servo if necessary.
3. When REMAIN is released, the display stops. When REMAIN is released, the display continues to change. This allows check of each segment.
4. When **REMAIN** Key is pressed, CLV-S (pull-in mode) starts while performing focus search. When there is no disc installed, focus search is repeated with rotating disc motor.
5. When KEY-MODE is pressed, tracking servo, sled servo and CLV-A (servo during PLAY) go ON.
6. When 4 and 5 are performed, the disc begins to play. At this time, the top panel should be closed and S901 are to be ON. A sound is not produced as muting is ON.
7. All servo (focus, tracking, sled and spindle) go off when **STOP** key is pressed. Disc motor rotate by inertia for a some time.

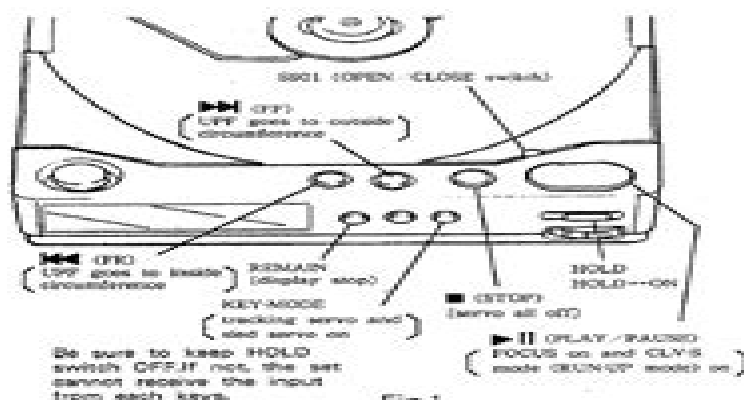


Fig.1

• Step 3 (Service Mode release)

1. First be sure to unplug the external power supply.
2. Then remove the solder jumper TEST terminal.
3. The set will now operated normally.

D90 Service Manual

Ying-Ying Zheng



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Table of Contents D90 Service Manual

1. Understanding the eBook D90 Service Manual
 - The Rise of Digital Reading D90 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying D90 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an D90 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from D90 Service Manual
 - Personalized Recommendations
 - D90 Service Manual User Reviews and Ratings
 - D90 Service Manual and Bestseller Lists

5. Accessing D90 Service Manual Free and Paid eBooks
 - D90 Service Manual Public Domain eBooks
 - D90 Service Manual eBook Subscription Services
 - D90 Service Manual Budget-Friendly Options
6. Navigating D90 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - D90 Service Manual Compatibility with Devices
 - D90 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of D90 Service Manual
 - Highlighting and Note-Taking D90 Service Manual
 - Interactive Elements D90 Service Manual
8. Staying Engaged with D90 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers D90 Service Manual
9. Balancing eBooks and Physical Books D90 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection D90 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine D90 Service Manual
 - Setting Reading Goals D90 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of D90 Service Manual
 - Fact-Checking eBook Content of D90 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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