

STEP 3. Now ... check the torque of the steering gear mounting bolts (A & B) which should be torqued 80 to 90 pound feet.

STEP 4. Then ... check the steering gear support bracket bolts (C & D) for proper torque. Make certain they are tightened to 80-90 pound feet.

All the above torquing steps must be carried out each time you perform power steering adjustments because each of the items torqued has a definite bearing on the steering characteristics of the truck. With these torquing steps out of the way ... we can now get to work on checking out the steering system ... starting by determining whether there is hand wheel end play.

STEP 5. To check for hand wheel end play ... first place the steer wheels in a straight position. Then ... place your left hand on the steering column with your thumb just touching the hand wheel mounting base, as shown. Now ... turn the hand wheel, with the right hand, back and forth. Any up and down movement indicates:

(a) That the steering shaft thrust adjustment screw at the base of the steering shaft must be drawn up.

STEP 6. If the cap screws that secure both caps are loose, tighten them securely.

STEP 7. If there is still end play in the steering shaft, loosen the steering shaft thrust adjusting screw locknut ... and turn the adjusting screw in until end play is eliminated. Then ... tighten the adjusting screw locknut.



Fig. 9843

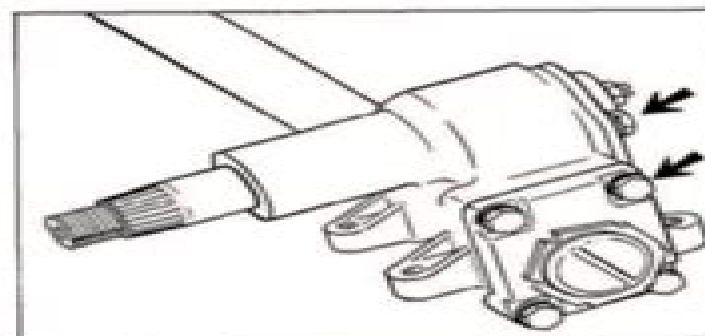


Fig. 9844

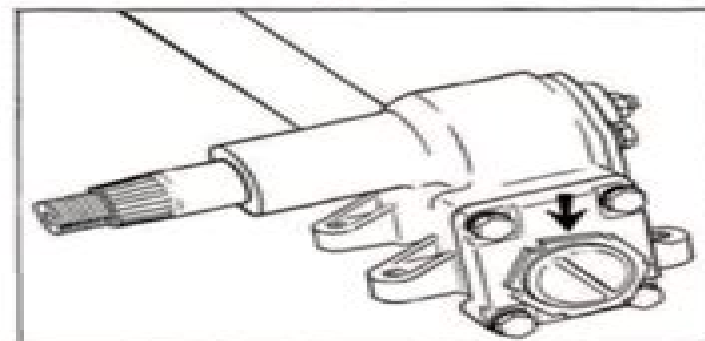


Fig. 9845

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A Gutmann



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