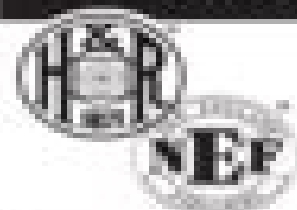




Manufactured for
H&R 1871, LLC
881 Industrial Road
Carroll, MA 01406 U.S.A.
www.hdr1871.com

Owner's Manual



New England
Firearms
Excell Auto™
Shotguns

IMPORTANT

This manual contains operating, care and maintenance instructions. To assure safe operation, any user of this firearm must read this manual carefully. Failure to follow the instructions and warnings in this manual can cause accidents resulting in injury or death. This manual should always accompany this firearm, and be transferred with it upon change of ownership.

WARNING: KEEP THIS FIREARM OUT OF THE REACH OF CHILDREN, UNAUTHORIZED INDIVIDUALS, AND OTHERS UNFAMILIAR WITH THE SAFE HANDLING OF FIREARMS.

Before You Use This Firearm

It is very important that you read and understand the manual before using this firearm. Warnings should be read and heeded carefully.

• **WARNING:** It is a violation of Federal law to ship or deliver the serial number of any firearm.

How Your Shotgun Is Made

Your new shotgun has been made to NEF 1871, LLC's strictest standards of safety and reliability. A top level tested alloy steel and secure construction that meets Sporting Arms & Ammunition Manufacturers Institute (SAAMI) & American National Standards Institute (ANSI) performance standards.

Know Your Shotgun

Your gun is a 12 gauge semi-automatic shotgun designed to handle 2 1/2" and 3" shells interchangeably. It is loaded with factory loaded ammunition of any shell size as well as shell sizes.

The barrel has an internal choke tube system and is provided with four tubes: 00, 000, 0000 and 1 or 2, 00, 000, 0000 and 1 or 2 tubes for the Turkey model. Tubes can be removed and installed with the choke key provided, or with a square

• **WARNING:** Guard the magazine of this firearm, your gun was shipped fully assembled. It should not be used or disassembled without reading and understanding the instructions in this manual.

Civic Owner39s Manual

Sebastian Brünink



Civic Owner39s Manual:

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