
Chapter 31 Review Questions

1.  How does the pitch diameter differ from the major diameter for a standard screw thread?
2. For what types of threads are the pitch and the lead the same?
3. What is the helix angle of a screw thread?
4. Why are pipe threads tapered?
5.  What are three basic methods by which external threads are produced?
6. Explain the meaning of 14°-20 UNC-3A.
7. What is meant by the designation M20 × 2.5-6g/6g? (What does the “×” mean?)
8. What are two reasons fine-series threads are being used less now than in former years?
9. In cutting a thread on a lathe, how is the pitch controlled?
10. What is the function of a threading dial on a lathe?
11. In this chapter, which figure(s) showed tapping threading, or a threading of drill?
12. What controls the lead of a thread when it is cut by a threading die?
13.  What is the basic purpose of a self-opening die head?
14. What is the reason for using a taper tap before a plug tap in tapping a hole?
15. What difficulties are encountered if full threads are specified to the bottom of the dead-end hole?
16. Can a fluteless tap be used for threading a hole in gray cast iron? Why or why not?
17.  What provisions should a designer make so that a dead-end hole can be threaded?
18. What is the major advantage of a spiral-point tap?
19. Can a fluteless tap be used for threading to the bottom of a dead-end hole? Why or why not?
20.  Is it desirable for a tapping fluid to have lubricating qualities? Why?
21. How does thread milling differ from thread turning?
22. What are the advantages of making threads by grinding?
23.  Why has thread rolling become the most commonly used method for making threads?
24. How can you determine whether a thread has been produced by rolling rather than by cutting?
25.  What is a fluteless tap?
26. Why is the involute form used for gear teeth?
27. What is the diametral pitch of a gear?
28. What is the relationship between the diametral pitch and the module of a gear?
29. On a sketch of a gear, indicate the pitch circle, addendum circle, dedendum circle, and circular pitch.
30. What five requirements must be met for gears to operate satisfactorily? Which of these are determined by the manufacturing process?
31.  What are the advantages of helical gears compared with spur gears?
32. What is the principal disadvantage of helical gears?
33. What difficulty would be encountered in hobbing a herringbone gear?
34. What is the only type of machine on which full-herringbone gears can be cut?
35. What modification in design is made to herringbone gears to permit them to be cut by hobbing?
36. Why aren't more gears made by broaching?
37. What is the most important property of a crown gear?
38.  What are three basic processes for machining gears?
39. Which basic gear-machining process is utilized in a Fellows machine?
40. When a helical gear is machined on a milling machine, the table feed screw and the universal dividing head have to be connected by a gear train. Why?
41.  Why is a gear-hobbing machine much more productive than a gear shaper?
42. In gear shaping and gear hobbing, the tooth profiles are generated. What does that mean?
43. What are the advantages of cold-roll forming for making gears?
44. Why is cold-roll forming not suitable for making gray cast iron gears?
45. Under what conditions should shaving not be used for finishing gears?
46.  What inherent property accrues from cold-roll forming of gears that may result in improved gear life?
47. Can tapping be used to finish cast iron gears?
48. What factors are usually checked in inspecting gears?
49. What are the basic methods for gear finishing?

Chapter 31 Review Questions Physics

**John R. Gordon, Ralph V.
McGrew, Raymond A. Serway**



Chapter 31 Review Questions Physics:

Physics, a Modern Approach Leonard Paul Elliott, William F. Wilcox, 1957 *DeGarmo's Materials and Processes in Manufacturing* J. T. Black, Ronald A. Kohser, 2020-07-21 Guiding engineering and technology students for over five decades DeGarmo's *Materials and Processes in Manufacturing* provides a comprehensive introduction to manufacturing materials systems and processes Coverage of materials focuses on properties and behavior favoring a practical approach over complex mathematics analytical equations and mathematical models are only presented when they strengthen comprehension and provide clarity Material production processes are examined in the context of practical application to promote efficient understanding of basic principles and broad coverage of manufacturing processes illustrates the mechanisms of each while exploring their respective advantages and limitations Aiming for both accessibility and completeness this text offers introductory students a comprehensive guide to material behavior and selection measurement and inspection machining fabrication molding fastening and other important processes using plastics ceramics composites and ferrous and nonferrous metals and alloys This extensive overview of the field gives students a solid foundation for advanced study in any area of engineering manufacturing and technology Fundamentals of Physics, Part 3, Chapters 22 - 33, Enhanced Problems Version David Halliday, Robert Resnick, 2002-04-16 The primary goal of this text is to provide students with a solid understanding of fundamental physics concepts and to help them apply this conceptual understanding to quantitative problem solving Fundamentals of Physics David Halliday, Robert Resnick, Jearl Walker, 1997 CD Physics contains entire Extended version of the text Chapters 1 45 along with the student solutions manual study guide animated illustrations and Interactive learningware **Fundamentals of Physics, , Chapters 23 to 49** David Halliday, Robert Resnick, Jearl Walker, 1993-09-13 This historic book may have numerous typos and missing text Purchasers can usually download a free scanned copy of the original book without typos from the publisher Not indexed Not illustrated 1888 edition Excerpt apparel and sought and obtained employment as a teamster in the quartermasters department Her features were very large and so coarse and masculine was her general appearance that she would readily have passed as a man and in her case the deception was no doubt easily practiced Next day the she dragoon was caught and proved to be a rather prepossessing young woman and though necessarily bronzed and hardened by exposure I doubt if even with these marks of campaigning she could have deceived as readily as did her companion How the two got acquainted I never learned and though they had joined the army independently of each other yet an intimacy had sprung up between them long before the mishaps of the foraging expedition They both were forwarded to army headquarters and when provided with clothing suited to their sex sent back to Nashville and thence beyond our lines to Louisville On January 9 by an order from the War Department the Army of the Cumberland had been divided into three corps designated the Fourteenth Twentieth and Twenty first This order did not alter the composition of the former grand divisions nor change the commanders but the new nomenclature was a decided

improvement over the clumsy designations Right Wing Centre and Left Wing which were well calculated to lead to confusion sometimes McCooks wing became the Twentieth Corps and my division continued of the same organization and held the same number as formerly the Third Division Twentieth Corps My first brigade was now commanded by Brigadier General William H Lytle the second by Colonel Bernard Laiboldt and the third by Colonel Luther P Bradley On the 4th of March I was directed to move in light marching order toward Franklin and

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Conceptual Physics--a New Introduction to Your Environment, 1981 **Physics** Paul E. Tippens, 1999-12 Designed for the non calculus physics course taken by those who are pursuing careers in science or engineering technology This text is built about the use of examples with solutions designed to develop problem solving skills

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American Ecclesiastical Review Herman Joseph Heuser,1958 **Student Solutions Manual and Study Guide for Serway and Jewett's Physics for Scientists and Engineers, Sixth Edition** John R. Gordon,Ralph V. McGrew,Raymond A. Serway,2004 Written by John R Gordon Ralph McGrew and Raymond Serway the two volume manual features detailed solutions to 20 percent of the end of chapter problems from the text This manual also features a list of important equations concepts and answers to selected end of chapter questions **Physics for Scientists & Engineers** Raymond A. Serway,1996 **Physics** Joseph W. Kane,Morton M. Sternheim,1984-01-20 **Conceptual Physics** ,1977

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