

#### Renewing the control unit

Tightening torques

Control unit, screws

22 Nm

Work description



#### CAUTION

The control unit may suffer damage if it is powered when you unplug it. Before removing the control unit you must switch off the power with the starter key and wait for the EMS warning lamp to go out.

- 1. Remove the covers over the connectors on the control unit and then unplied the connectors.
- 2. Remove the control unit fixing screws and lift off the control unit.
- 3. Fit the new control up# and tighten the screws to 22 Nm.
- Plug in the congectors on the control unit.
- 5. Do the necessary programming with ECCM. Start the engine. Check the fault codes and then delate them in accordance

With the routine in troubleshooting booklet or with the PC-tool ECOM it is available.



# **Doosan Service Manual Gass Engine Gv222**

**Tractor Co Caterpillar** 

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