






Move cursor select file to execute Press cycle start to run the program

Edit background program

At the time running the program, users can construct a new program or edit other program.

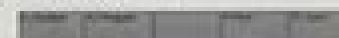
Under the top process window push  button to enter the coordinate window.



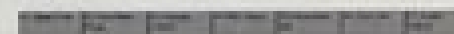
Press **EDIT PROGRAM** button. After the program window appears, press **FILE ASSIGNMENT** button to show all the process program files. If want to edit the file which already exist, use   arrow key to select the destination file and press **ENTER**. The system will load the file program and start to edit.

To create a new file, press **NEW FILE** button and enter the file name to start to build new file.

Setting processing parameter



Press **FILE** button



Press **FILE Parameter Set**



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