

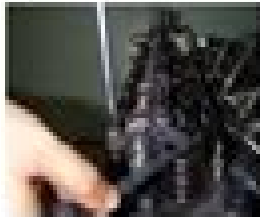
Rocker Lever Assembly – Installation

Use clean engine oil to lubricate the threads and under the heads of the Allen nuts. Insert the nuts into the passages.



Valve Clearance – Adjustment

Caution: Adjust the valves when the engine is cold – below 60 °C (140 °F).



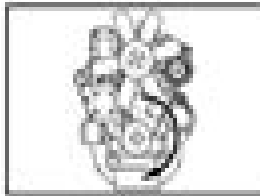
Four-Cylinder Engine

Step 5
Notes

Adjust the clearance for the valves shown in the illustration.

Clearance 0.2 mm (0.010 in.)

Tighten the locknut and repeat the clearance.



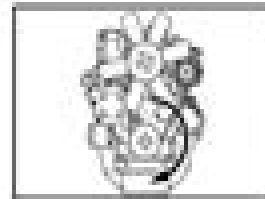
Note: Adjust intake and exhaust clearance in the following firing order by rotating the camshaft 180 degrees in the normal direction.
(1-4-3-2-4-3-1)



Adjust the valve clearance for intake valves No. 1 and No. 2.



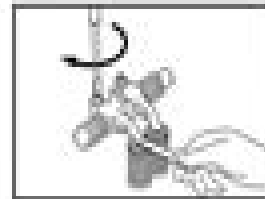
Adjust the valve clearance for exhaust valves No. 1 and No. 2.



Rotate the camshaft in the normal direction one revolution.

Adjust the valve clearance for intake valves No. 3 and No. 4.

Adjust the valve clearance for exhaust valves No. 3 and No. 4.



Tighten the locknut to secure the adjustment work.

Locknut Torque Value

N·m		lbf·ft
24	100	17
24	100	21

Camshaft and Tappet – Replacement

Disassembly Steps

- Remove the valve covers.
- Remove the push rods.
- Remove the strike ball.
- Remove the camshaft pulley.
- Remove the gear drive.
- Remove the oil pan.
- Remove the oil pan flange.

Doosan Forklift Service Manual

**Warner & Swasey Co, Ford Motor
Company, Lansing (Mich.)**



Doosan Forklift Service Manual:

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Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts Information and Supplemental Operating, Maintenance, and Repair Parts Instructions for Forklift Truck, GED, SRT, 4,000 Lb. Cap, 144 Inch Lift Height, Model ACC 45 PS, MHE 239, NSN 3930-01-074-4937 ,1990 **Operator and Organizational Maintenance Manual** ,1988 *Operator's, Organizational, Direct Support, and General Support*

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