



Piega biella, svergolatura.
Con rod bending.
Déformation bielle.
Pleustfalten, verwindung.
Plegue biela, enrollado.

Standard / Standard Standard / Standard	Limiti mass. ammessi / Allow. max. lim. it Limiti max. ammessi / Allow. max. lim. it
max. 0,025/100 mm (max. 0,00098 in./in.)	0,05/100 mm (0,0019 in./in.)

Albero motore.

I perni di banco non devono presentare solchi o rigature, le filettature, le sedi delle diavette e la scanalatura devono essere in buone condizioni.

Crankshaft.

Main journals must not present any scores, or grooves; their threads, key seats and slots have to be in good conditions.

Vilbrequin.

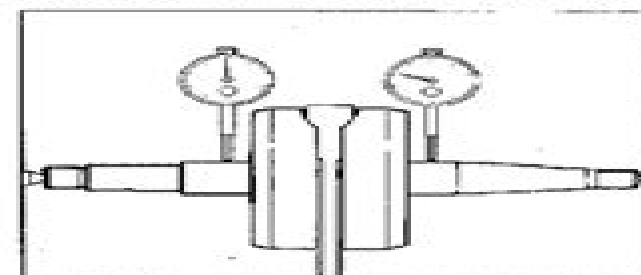
Les pivots de banc ne doivent pas présenter de frotures ou rayures; les filetages, les sièges des clavettes et la rainure doivent être en bonnes conditions.

Antriebswelle.

Die Kurbelzapfen und die Bankzapfen dürfen keine Risse oder Riefen haben; die Gewinde, die Keilstege und die Nuten müssen einwandfrei sein.

Arbol motor.

Los ejes del motor no deben presentar surcos o rayaduras. El roscado, las sedes de la claveta y el ranurado deben estar en buenas condiciones.



Disassamento albero motore.

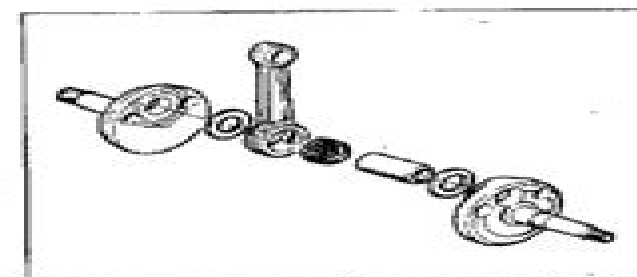
Crankshaft out-of-axis.

Décentrage vilbrequin.

Abweichung der Motorwelle.

Desbloqueamiento árbol motor.

Standard Standard Standard Standard	Limiti mass. ammessi Allow. max. lim. it Limiti max. ammessi Allow. max. lim. it
al di sotto di 0,02 mm under 0,00078 in. au dessous de 0,02 mm unter 0,02 mm menos de 0,02 mm	0,05 mm (0,0019 in.)



Per la scomposizione dell'albero motore usare una pressa ed appositi punzoni.
At dismantling use press and proper punches.

Montare il perno di accoppiamento nei semivolanti con olio avente viscosità ENGLER a 50°C=3 (viscosità cSt a 40°C=32).

To disassemble the crankshaft use a press and proper punches.
When reassembling respect the prescribed tolerances.

Installez le crankpin in the half-flywheels using oil of viscosity ENGLER 50°C=3 (cSt 40°C=32 viscosity).

Pour la décomposition du vilbrequin user une presse et des appropriés poinçons.
Au remontage respecter les tolérances prescrites.

Monte el eje de acoplamiento en los semivolantes con aceite teniendo viscosidad ENGLER a 50°C=3 (viscosidad cSt a 40°C=32).

Zur Zerlegung des Antriebswelle eine Presse und entsprechende Schraubenpul anwenden. Beim Wiedereinbau die vorgeschriebenen Toleranzen beachten.

Den Kupplungsstift in die Schwungrad-Hälften einführen. Öl mit Engler-Viskosität = BEI 50°C (Viskosität cSt bei 40°C=32) benutzen.

Para la descomposición del árbol motor usar una prensa y aparosados punzones.
En el remontaje respetar las tolerancias prescritas.

Montar el eje de acoplamiento en los semivolantes con aceite teniendo viscosidad ENGLER a 50°C = 3 (viscosidad cSt a 40°C = 32)



Cagiva K7 1990 Service Manual

Chrysler Corporation



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Table of Contents Cagiva K7 1990 Service Manual

1. Understanding the eBook Cagiva K7 1990 Service Manual
 - The Rise of Digital Reading Cagiva K7 1990 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Cagiva K7 1990 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Cagiva K7 1990 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Cagiva K7 1990 Service Manual
 - Personalized Recommendations
 - Cagiva K7 1990 Service Manual User Reviews and Ratings
 - Cagiva K7 1990 Service Manual and Bestseller Lists
5. Accessing Cagiva K7 1990 Service Manual Free and Paid eBooks
 - Cagiva K7 1990 Service Manual Public Domain eBooks
 - Cagiva K7 1990 Service Manual eBook Subscription Services
 - Cagiva K7 1990 Service Manual Budget-Friendly Options
6. Navigating Cagiva K7 1990 Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Cagiva K7 1990 Service Manual Compatibility with Devices
 - Cagiva K7 1990 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Cagiva K7 1990 Service Manual
 - Highlighting and Note-Taking Cagiva K7 1990 Service Manual
 - Interactive Elements Cagiva K7 1990 Service Manual
8. Staying Engaged with Cagiva K7 1990 Service Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Cagiva K7 1990 Service Manual
- 9. Balancing eBooks and Physical Books Cagiva K7 1990 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Cagiva K7 1990 Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Cagiva K7 1990 Service Manual
 - Setting Reading Goals Cagiva K7 1990 Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Cagiva K7 1990 Service Manual
 - Fact-Checking eBook Content of Cagiva K7 1990 Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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