

CRUSHING TEST

AIM: To determine the aggregate crushing value of given aggregates.

APPARATUS:

- Steel cylinder with open ends and internal diameter of 150mm with an appropriate plunger and piston.
- Cylindrical measure having internal diameter of 115 mm and height 180mm.
- Steel tamping rod with one rounded end having a diameter of 16mm and length 450 to 600mm.
- Balance with capacity 3kg with accuracy up to 1g.
- Compression Testing Machine capable of applying load up to 40 tonnes at a uniform rate of 4 tonnes/ minute.
- IS Sieve 12.5mm, 10mm and 2.36mm.

THEORY:

Coarse aggregates used in pavement construction should be strong enough to resist crushing under rollers during compaction as well as due to heavy traffic loads. If the aggregates are weak, the performance of the pavement structure is likely to get affected. The strength of coarse aggregate or the resistance to crushing of the coarse aggregates under the applied load is generally assessed by conduction crushing test.

PROCEDURE:

- The aggregates passing through 12.5mm and retained on 10mm IS Sieve are oven-dried at a temperature of 100 to 110°C for 3 to 4hrs.
- The cylinder of the apparatus is filled in 3 layers, each layer tamped with 25 strokes of a tamping rod.
- The weight of aggregates is measured.
- The surface of the aggregates is then levelled and the plunger inserted.
- The apparatus is then placed in the compression testing machine and loaded at a uniform rate so as to achieve 40t load in 10 minutes. After this, the load is released.
- The sample is then sieved through a 2.36mm IS Sieve and the fraction passing through the sieve is weighed.



Fig 1 AGGREGATE CRUSHING TEST APPARATUS

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Xiang Xie



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Government Reports Annual Index, 1985 *Concrete Technology Lab Manual* John; Barnes Hormoth (Brian; Le Moine, Pete), 1999 **Laboratory Manual of Test Procedures, 2010** Colorado. Department of Transportation. Materials and Geotechnical Branch, 2010 *Highway Material Testing* S. K. Khanna, C. E. G. Justo, 1971 **Laboratory Manual in Concrete Technology** P. D. Kumbhar, 2014-12-15 Concrete is the most widely used man made product in the world and is second only to water as the world's most utilized substance It is an affordable and reliable material that is applied throughout the infrastructure of any nation's construction industrial transportation defence utility and residential sectors In its simplest form it is a mixture of cement paste and aggregates For producing quality concrete not only good quality ingredients are necessary but good rules in manufacturing concrete are also essential The quality of the ingredients is always judged in the laboratory by performing various tests on them by following standard procedures This manual has been prepared in order to impart efficient learning of student through outcomes based education suggested by ABET *An Introduction to the Making and Testing of Plain Concrete* George Earl Troxell, Harmer E. Davis, 1938 **Illinois Department of Transportation Bureau of Materials & Physical Research Concrete Laboratory Procedure Manual** Illinois. Department of Transportation. Bureau of Materials and Physical Research, 2013 *Manual of Test Procedures for Materials* Illinois. Division of Highways. Bureau of Materials and Physical Research, 2004 *Principles of Concrete* Portland Cement Association, 1969 **Non Destructive Concrete Testing Lab Manual** Dhruv Saxena, Puneet Gaur, Akash Gupta, Dr Tarun Gehlot, 2023-03-21 Non Destructive Testing of Concrete Structures Laboratory Manual is a comprehensive guide designed to assist students researchers and professionals in understanding and conduct non destructive testing NDT on concrete structures This practical manual provides step by step instructions and detailed explanations of various NDT techniques commonly used for evaluating the integrity and quality of concrete It covers different methods including ultrasonic testing infrared thermography rebound hammer testing impact echo testing and ground penetrating radar The book emphasizes a hands on approach with each technique accompanied by clear diagrams and photographs Readers will learn how to prepare concrete samples operate the testing equipment interpret test results and draw conclusions about the structural health of concrete elements Furthermore the laboratory manual highlights essential considerations such as safety precautions limitations of each method and factors that may affect test results It also discusses the significance of NDT in assessing durability detecting defects and guiding repair and maintenance strategies for concrete structures Non Destructive Testing on Concrete Structures Laboratory Manual serves as an invaluable resource for civil engineering students researchers in structural assessment and professionals working in the construction and infrastructure industries It equips readers with the necessary knowledge and practical skills to effectively utilize NDT techniques and make informed decisions regarding the condition of concrete structures *Laboratory Manual of Test Procedures, 2005* Colorado. Department of Transportation.

Materials and Geotechnical Branch,2005 Laboratory Manual In Highway Engineering Ajay. K. Duggal,1996-07-01 The Experiments Described In This Laboratory Manual In Highway Engineering Form An Integral Part Of The Curriculum For The Subject Of Highway Engineering For Both The Diploma And Degree Courses In Civil Engineering The Presentation Of Material Is Unfolded In Such A Way As To Make Teaching Learning Process Effective And Convenient Both To The Teacher As Well As To The Student To Start With At The Beginning Of Each Experiment The Student Will Appreciate The Real Life Significance Of The Work He Has To Perform And Subsequently Familiarise Himself With The Objectives To Be Achieved The Manual Is Complete In Itself Since In The Latter Part Of Each Experiment Space Is Provided To Record Observations Make Calculations Plot Graphs And Discuss Results To Promote Analytical Ability Questions For Discussions Have Been Stated At The End Of Each Experiment It Is Hoped That The Manual Besides Catering To The Requirements Of The Students Will Satisfy The Need Of Practising Engineers Engaged In Construction Of Highways In Providing Them With Useful Reference Material **Laboratory Manual of Test Procedures, 2001 as Revised** Colorado. Department of Transportation.

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