

Clean and inspect all parts and renew as necessary. Pay particular attention to the pinion rollers and thrust washers.

17. When reassembling, use heavy grease to hold rollers in inner bore of pinions. Be sure tangs of thrust washers are in the slots provided for them and that holes in pinion shaft and mounting boss are aligned before pinion shafts are final positioned. Coat mating surfaces of planet spider and wheel hub with No. 2 Permatex or equivalent sealer and install planet spider in wheel hub. Tighten retaining cap screws to a torque of 52-57 ft.-lbs.

18. HUB ASSEMBLY. To overhaul the wheel hub assembly, first remove planet spider assembly as outlined in paragraph 16. With planet spider removed, remove snap ring and sun gear from outer end of axle shaft. Straighten tabs of spindle nut lockwasher, then use OTC tool JD-4 or equivalent and remove spindle outer nut and lockwasher. Now loosen but do not remove the spindle inner nut. Unbolt spindle from spindle support and remove wheel hub assembly.

Place hub assembly on bench with spindle nut on top side and block up assembly so spindle will be free to drop several inches. Remove the spindle inner nut, then place a wood block over end of spindle and bump spindle from internal gear hub. Lift internal gear hub and bearing from wheel hub and be careful not to allow bearing to drop from hub of internal gear hub. Complete removal of spindle from wheel hub. All bearings and seals, thrust washers and dirt shield can now be removed and renewed if necessary. Bushing and oil seal in inner bore of spindle (items 33 and 35 in Fig. 11) can also be renewed at this time.

19. Use Fig. 11 as a reference and disassemble wheel hub unit as follows: Install bearing cups (7 and 37) in hub with smallest diameters toward inside of hub. Place inner bearing in inner

bearing cup, then install oil seal (34) with lip facing bearing. Bump seal into bore until it bottoms. Place dirt shield (8) on hub so flat side is toward flange of spindle, then using caution not to damage seal, install spindle in wheel hub. Hold spindle in that position and turn unit over so threaded end of spindle shaft is on top. Place outer bearing over end of spindle and push bearing down into cup. Start bearing hub of internal gear (1) into outer bearing cone and, if necessary, tap gear lightly with a soft faced hammer to position. Install thrust washer (38) and spindle inner nut (39) and tighten nut finger tight. Coat mating surfaces of spindle and spindle support with No. 2 Permatex or equivalent sealer and install dirt shield and spindle on spindle support. Tighten retaining cap screws to a torque of 60-68 ft.-lbs.

Adjust inner nut as required until a pull of 33-38 pounds on a spring scale attached to a wheel stud is required to keep hub in motion. See Fig. 12. Install lockwasher (40—Fig. 11) and outer nut (41). Tighten outer nut and recheck hub rolling torque. When adjustment is correct, bend tabs on lockwasher to secure both nuts. Install sun gear (46) and snap ring (44) on outer end of axle shaft. Coat mating surfaces of wheel hub and planet spider with No. 2 Permatex or equivalent sealer and install planet spider. Tighten retaining cap screws to a torque of 52-57 ft.-lbs. Install the puller hole cap screws and the tire and rim.

20. SPINDLE SUPPORT. The spindle support can be serviced after planet spider and wheel hub assembly are removed as outlined in paragraphs 16 and 18. However, if service is required only on the spindle support, the planet spider, wheel hub and axle shaft can be removed as a unit as follows:

Raise outer end of axle and remove tire and rim. Attach hoist to wheel

stud, then unbolt spindle from spindle support and pull complete hub assembly and axle shaft from outer end of axle. Refer to Fig. 16. Do not allow weight of assembly to be supported by axle shaft or damage to oil seal in axle housing outer end will result.

With the complete hub assembly and axle shaft removed, disconnect tie-rod and power steering cylinder from spindle support. Remove the cap screws from the two-piece retainer ring on inner side of spindle support and separate the retainers, seals and gasket from spindle support as shown in Fig. 13.

Note: At this time, it is desirable to remove the grease from cavity formed by spindle support and outer end of axle housing.

Remove upper trunnion, pull top of spindle support outward and remove spindle support from outer end of axle housing. Keep shims present under top trunnion tied to the trunnion for use during reassembly. Remove upper trunnion bearing from axle housing. Remove lower trunnion, shims and bearing from spindle support. Both trunnion bearing cups and upper trunnion bearing grease retainer can now be removed if necessary. If necessary to remove axle shaft thrust washer, oil seal and oil seal washer from axle outer end, a slide hammer and puller attachment can be used. Seals (Fig. 13) on outer end of axle housing can also be removed at this time.

Clean and inspect all parts and renew as necessary. It is recommended that new seals be used during reassembly.

21. To reassemble spindle support, proceed as follows: Install axle shaft seal washer and oil seal with lip toward inside and be sure oil seal is bottomed. Install axle shaft thrust washer. See Fig. 14. Install seal components over outer end of axle housing in the following order: Inner seal retainer with step toward inside of tractor; dust seal spring, rubber dust seal and felt grease seal and be sure



Fig. 12—Method shown to check the wheel rolling torque which should be 33-38 lbs. pull on spring scale.



Fig. 13—Axle outer end seals and retainers are removed from spindle support as shown.



Fig. 14—Install seal washer, seal and thrust washer in the order shown.

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S Ben Porath



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