



Fig. 1 Three views of Stromberg AAV-2 carburetor. Left: Main metering and vacuum-controlled power system. Center: Acceleration system. Right: Fuel inlet and float system.

1—Choke valve. 2—Vacuum channel. 3—Main discharge jet. 4—High speed bleeder. 5—Pilot vacuum piston. 6—Idle air bleeder. 7—Idle tube. 8—Pilot by-pass jet. 9—Main metering jet. 10—Main discharge jet plug. 11—Idle needle valve. 12—Idle discharge holes. 13—Throttle valve. 14—Primary venturi. 15—Auxiliary venturi. 16—Choke relief valve. 17—Float. 18—Float lever. 19—Float needle valve clip. 20—Float fulcrum pin. 21—Float needle valve. 22—Float needle valve seat. 23—Float hanger gaskets. 24—Float hanger. 25—

Float chamber vent. 26—Pump fulcrum arm. 27—Pump piston Bell. 28—Felt dust washer. 29—Retainer washer. 30—Dust washer spring. 31—Spring retainer washer. 32—Pump duration spring. 33—Pump piston. 34—Piston expansion spring. 35—Pump relief valve. 36—Pump by-pass jet. 37—Pump inlet check valve. 38—Pump discharge channel. 39—Pump discharge nozzle. 40—Spark control hole. 41—Pump rod. 42—Fuel level sight plug. 43—Throttle stop screw. 44—Fast idle cam.

CHAPTER I

STROMBERG CARBURETORS AAV-2

The "AA" series Stromberg carburetor is called the "Aero-Type" because it has been developed through experience with the aircraft type of carburetor. The objective in carburetor metering is to maintain the relation between the fuel level and the tip of the main discharge jet in various angles of operation. The fuel, in these units, is both ahead of and back of the main discharge jet, so that the vehicle can stand on an up or down grade without an overflow of fuel from the jets. This means the engine will not flood and stall when the vehicle is brought sharply to a stop.

These carburetors are the duplex down-draft type and are really two carburetors built into one. There is a set of venturi tubes, a main metering jet, an idle system with an adjustable needle, throttle valve and a pump discharge nozzle for each barrel. Both barrels are supplied with fuel by one float chamber, and there is only one air inlet.

The operating principle is the plain tube, using an air-bled jet to maintain the proper mixture throughout the entire range. The fuel chamber surrounds the carburetor body completely, which enables the fuel to be maintained at the proper level under various operating conditions. The baffles in the float chamber help to control the surge of the fuel on sharp, sudden turns. An accelerating pump is connected directly to the throttle; this, together with the economizer assures proper operation under all conditions. The float needle is connected to the float lever which makes its action positive at all times.

MAIN METERING SYSTEM: Fuel enters the carburetor at the gasoline inlet through the float needle valve into the float bowl where it is maintained at constant level by the floats.

Air enters the carburetor through the air inlet and places suction on the main discharge jet or idle discharge holes, depending upon the amount of throttle opening.

The main metering jets are of the fixed type and control the flow of gas during intermediate or part throttle operation. From the metering jet, the fuel passes into the main discharge jet where it is mixed with air from the high speed bleeder, and flows into the carburetor barrel down to the intake manifold.

All jets of the fixed type are so calibrated to supply the correct mixture for normal operating conditions and should not be changed. When servicing the carburetor, and the main discharge jets are removed, the lead gasket must be replaced with a new one, to assure a good seal when the jet is reassembled.

MAXIMUM POWER OPERATION: For wide open throttle operation on these carburetors, manifold vacuum controls the action of the economizer valve. In the part throttle range, the manifold vacuum has sufficient suction to hold the economizer piston to its "UP" position. When the throttle is wide open, the manifold vacuum decreases so that the vacuum piston spring has a greater force and moves the piston downward to open the economizer jet and consequently feeds the additional fuel required into the main discharge jet.

ACCELERATION: On the up stroke of the piston, fuel is drawn into the piston chamber through the inlet check valve. On the down stroke, the compression closes the check valve and forces open the pump by-pass valve. The fuel is then discharged through the pump discharge nozzles into each of the carburetor barrels.

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