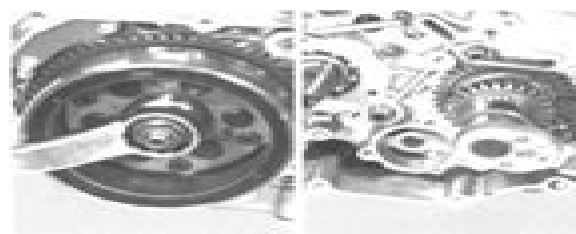


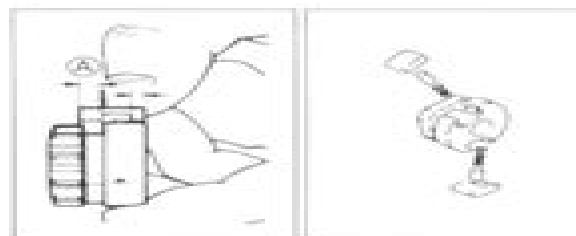
## PRIMARY DRIVE GEAR

- Install the key ① and primary drive gear ②.
- Hold the generator rotor using the 26 mm offset wrench, and then tighten the primary drive gear nut to the specified torque.
- 🔧 Primary drive gear nut: 110 N·m (11.0 kgf·m, 79.5 lb·ft)



## GEARSHIFT CAM DRIVEN GEAR

- Tighten the gearshift cam driven gear bolt to the specified torque.
- 🔧 Gearshift cam driven gear bolt:  
24 N·m (2.4 kgf·m, 17.5 lb·ft)
- Install each pawl lifter into the gearshift cam driven gear. The large shoulder ③ must face to the outside.



- Apply a small quantity of THREAD LOCK "1342" or THREAD LOCK SUPER "1322" to the pawl lifter screws, and then tighten them securely.

For USA

🔧 99000-32050: THREAD LOCK "1342"

For the other countries



# Drz400 04 Service Manual

**JG Myers**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the JG Myers text.

## **Drz400 04 Service Manual:**

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**Manual** ,1972      Suzuki DR400S ,1980      **Motorcycle Service Manual** Intertec Publishing Corporation. Technical  
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