TIGHTENING TORQUE ENGINE

ITEM	N-m	kgf-m	Ib-m
Cylinder head cover bolt	14	1.4	10.0
Spark plug	11	1.1	8.0
Cylinder head bolt M10	46	4.6	33.5
M6	10	1.0	7.0
Cylinder head side bolt	14	1.4	10.0
Cylinder nut	10	1.0	7.0
Camshaft journal holder bolt	10	1.0	7.0
Balancer shaft nut	50	5.0	36.0
Primary drive gear nut	110	11.0	79.5
Generator rolor out	100	10.0	72.5
Clutch sleeve hub nut	70	7.0	50.5
Gearshift arm stopper	19	1.9	13.5
Gearshift cam driven gear bolt	24	2.4	17.5
Cam chain tension adjuster bolt	10	1.0	7.0
Cam chain tensional mounting bolt	10	1.0	7.0
Cam chain tensioner spring holder bolt	8	0.8	6.0
Engine oil drain plug (on the crankcase)	21	2.1	15.0
Engine oil drain bolt (on the frame)	18	1.8	13.0
Crankpase bolt	11	1.1	6.0
Oil strainer (on the frame)	23	2.3	16,5
Oil hose union bolt	2:3	2.3	935
Radiator air bleeder bolt	5.5	0.55	4.0
TDC plug	23	2.3	10.5
Engine mounting nut	66	6.6	47.5
Engine mounting tracket nut.	40	4.0	29.0
Exhaust pipe bolt and nut	23	2.3	16.5
Muffler connection bolt	20	2.0	14.5
	23	2.3	16.5
Muffler mounting bolt	110	11.0	79.5
Engine sprocket nut	8	0.8	6.0
Intake pipe union	4.4	0.44	3.2
Fuel valve mounting bolt Spank arrester/muffler end pipe bolt	- 11	1.1	8.0
Engine coolant temperature thermoswitch	13	1.3	9.5
Cooling fan thermoswitch	13	1.3	9.5

Drz400 Specs Manual

Tobias Bleicker

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