

SERVICE MANUAL

Section 6

Page 34 CONNECTING RODS, PISTONS, RINGS AND SLEEVES

CONNECTING RODS, PISTON, RINGS AND SLEEVES — Continued

Installation  Continued

- PRIME THE LUBRICATING SYSTEM

NOTE: Install new lube oil filters.

1. Pressure prime the lubrication system with oil, prior to starting as follows:

- Using oil leak detector SE-1632, attach the line from the oil leak detector to the oil cooler at the oil drain pipe plug. Refer to Figure 6.63.
- Inject sufficient oil into the engine to fill the oil filters and charge the entire system.

NOTE: If oil enters the engine at other than the cooler, oil will be blocked by the oil filter and will not flow to the lube oil pump.

WARNING
machinecatalogic.com

DO NOT rotate any diesel engine when priming with oil to prevent engine from accidentally starting.

- After priming, check the oil level before the engine is put back into service. Refer to chart for proper oil capacity.

DT/DTA-485 Crankcase Refill Capacities:

With Rear Sump Oil Pan With Front Sump Oil Pan

21 qts. with
"EXTENDER"
filter change

23 qts. with
"EXTENDER"
filter change

20 qts. with
filter change

22 qts. with
filter change

18 qts. without
filter change

18 qts. without
filter change

NOTE: Engines equipped with a by-pass filtering system require additional oil.

NOTE: Order oil leak detector SE-1632 from:
Federal Mogul Service Co.
600 West Chicago Street
Coldwater, Michigan 49036
Attention: Special Order Dept.

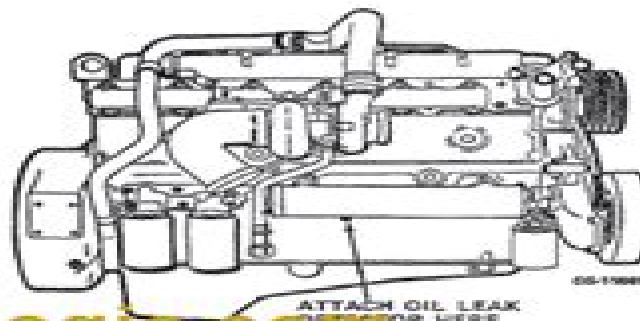


Figure 6.63. Location for Oil Leak Detector Installation

- ENGINE RUN-IN PROCEDURE

IMPORTANT

AFTER INSTALLING NEW PISTONS AND/OR NEW RINGS, THE ENGINE MUST BE "RUN-IN" AS FOLLOWS:

1. Operate engine at low idle (no load) for 5 minutes.

- Check for leaks in the water, lube oil, fuel and air induction systems.

2. Operate engine at 3/4 rated speed (RPM) and 1/2 to 3/4 throttle for 10 minutes.

3. Operate engine at rated speed and full throttle for 30 minutes. Recheck for lube oil, fuel, water and air leaks.

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