



Figure 1-3-1. Machine Features

1-3-1

Machine sections are as follows:

X-axis = 20"

Y-axis = 15"

Z-axis = 14" (Manual)

Z-axis = 12" (H/C)

The drive arrangement on the X and Y axes is not coming from the ball screw support bearing, but between two bearings where available space leads to better design through stiffness. The open portion of the saddle ways that support and guide the table are provided with sliding way covers on each side of the table. No operating handles are supplied for the X or Y axes, but the manual hand crank for the Z-axis is standard (without Option 1). Dual binding clamps are supplied for knee-to-column locking.

1.3.2 Lubrication System

Lubrication is supplied to all moving members from a central lubricating tank containing a filter and a motorized mechanical lubricating pump. (Tank capacity is one quart). Each pump discharge delivers a metered amount of fluid every 30 minutes for manual applications.

Distribution as follows:

X axis 4 orifices (2 faces & 2 guiding edges)

Y axis 4 orifices (2 faces & 2 guiding edges)

Z axis 6 orifices (2 faces, 2 guiding edges & back both sides)

Lubrication for each ball screw is also delivered by the central system and controlled by an orifice at a distributor and directed to each ball nut. (This also applies to a hand powered knee drive with Anne screw.)

1.3.3 Ram Turret Assembly

The top of the column is 17 1/2 inches in diameter and is machined to accept a tapered ram which permits the ram to rotate about the vertical axis of the column. The bearing surface and securing means is so arranged that excessive moment loads about this surface can be exerted without excessive deflection. On the turret is mounted a ram driven by rack and pinion to decrease or increase the thrust

1-3-3

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Yi-Tong Ma



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1. Understanding the eBook Bridgeport Series 2 Parts Manual
 - The Rise of Digital Reading Bridgeport Series 2 Parts Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Bridgeport Series 2 Parts Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Bridgeport Series 2 Parts Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Bridgeport Series 2 Parts Manual
 - Personalized Recommendations
 - Bridgeport Series 2 Parts Manual User Reviews and Ratings
 - Bridgeport Series 2 Parts Manual and Bestseller Lists

5. Accessing Bridgeport Series 2 Parts Manual Free and Paid eBooks
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 - Bridgeport Series 2 Parts Manual eBook Subscription Services
 - Bridgeport Series 2 Parts Manual Budget-Friendly Options
6. Navigating Bridgeport Series 2 Parts Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Bridgeport Series 2 Parts Manual Compatibility with Devices
 - Bridgeport Series 2 Parts Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Bridgeport Series 2 Parts Manual
 - Highlighting and Note-Taking Bridgeport Series 2 Parts Manual
 - Interactive Elements Bridgeport Series 2 Parts Manual
8. Staying Engaged with Bridgeport Series 2 Parts Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Bridgeport Series 2 Parts Manual
9. Balancing eBooks and Physical Books Bridgeport Series 2 Parts Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Bridgeport Series 2 Parts Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Bridgeport Series 2 Parts Manual
 - Setting Reading Goals Bridgeport Series 2 Parts Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Bridgeport Series 2 Parts Manual
 - Fact-Checking eBook Content of Bridgeport Series 2 Parts Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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