

Description Page 1 (2)	Data for Pressure and Tolerance	500.35 Edition 6/5
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L23/30H

Section	Description	mm. / bar
505	Maximum inner diameter, valve guide	14.25 mm
	For grinding of valve spindle and valve seat ring (see also working card 505-01.10)	
	Minimum height of valve head, inlet valve and exhaust valve, "H" 1	5.0 mm
	Maximum height of spindle above cylinder head, "H" 2	83.3 mm
506	Piston and piston ring grooves (see working card 506-01.10)	
	Clearance between connecting rod bush and piston pin	0.15-0.25 mm
	Maximum clearance between connecting rod bush and piston pin	0.35 mm
	Maximum ovalness in big-end bore (without bearing)	0.08 mm
	New cylinder liner, inside diameter	225,000-225,046 mm
507	Maximum inside diameter cylinder liner, max. ovalness 0.1 mm	225.50 mm
	Clearance between camshaft and camshaft bearing	0.11-0.20 mm
	Maximum clearance between camshaft and camshaft bearing	0.35 mm
	Clearance between teeth on intermediate wheel	0.2-0.3 mm
	Plunger lift at TDC, injection timing:	
	IMO Tier II - D2, 720 rpm, (S1)	6.2 ^{+0.05} mm*
	IMO Tier II - D2, 750 rpm, (S1)	6.3 ^{+0.05} mm*
	IMO Tier II - D2, 900 rpm, (S1)	6.9 ^{+0.05} mm*
	IMO Tier II, Mk2 - D2, 720 rpm, (S1)	to be clarified
	IMO Tier II, Mk2 - D2, 750 rpm, (S1)	to be clarified
	IMO Tier II, Mk2 - D2, 900 rpm, (S1)	to be clarified
	<i>*) for information on max settings check the engine's IMO Technical file. Plunger Lift, World Bank II** **) Standard injection timing value is based on ISO condition. Special injection timing of engines can be necessary due to Power plant size and/or Ambient conditions.</i>	
508	Valve clearance, Inlet valve (cold engine 15 - 55°C)	0.50 mm
	Valve clearance, Exhaust valve (cold engine 15 - 55°C)	0.90 mm
	Maximum clearance between rocker arm bush and rocker arm shaft	0.30 mm
509	Clearance between pick-up and impulse wheel	1 ±0.3 mm
510	Deflection of crankshaft (autolog) (see working card 510-01.00)	
	Clearance between crankshaft and sealing ring, (upper and lower part)	0.30 - 0.40 mm
	Clearance in main bearing	0.2-0.3 mm
	Clearance in connecting rod bearing	0.13 - 0.24 mm
	Clearance in guide bearing (axial)	0.15 - 0.44 mm
	Maximum clearance in guide bearing (axial)	0.8 mm
	Clearance between bearing and gearwheel shaft: Clearance when new bearings are mounted Maximum clearance	0.085-0.135 mm 0.185 mm
514	Maximum combustion pressure at full load	

Diesel Man 23 30 Instruction

LM Reder



Diesel Man 23 30 Instruction:

This book delves into Diesel Man 23 30 Instruction. Diesel Man 23 30 Instruction is a crucial topic that must be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Diesel Man 23 30 Instruction, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Diesel Man 23 30 Instruction
- Chapter 2: Essential Elements of Diesel Man 23 30 Instruction
- Chapter 3: Diesel Man 23 30 Instruction in Everyday Life
- Chapter 4: Diesel Man 23 30 Instruction in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Diesel Man 23 30 Instruction. This chapter will explore what Diesel Man 23 30 Instruction is, why Diesel Man 23 30 Instruction is vital, and how to effectively learn about Diesel Man 23 30 Instruction.
3. In chapter 2, this book will delve into the foundational concepts of Diesel Man 23 30 Instruction. The second chapter will elucidate the essential principles that must be understood to grasp Diesel Man 23 30 Instruction in its entirety.
4. In chapter 3, this book will examine the practical applications of Diesel Man 23 30 Instruction in daily life. The third chapter will showcase real-world examples of how Diesel Man 23 30 Instruction can be effectively utilized in everyday scenarios.
5. In chapter 4, the author will scrutinize the relevance of Diesel Man 23 30 Instruction in specific contexts. The fourth chapter will explore how Diesel Man 23 30 Instruction is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Diesel Man 23 30 Instruction. This chapter will summarize the key points that have been discussed throughout the book.

The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Diesel Man 23 30 Instruction.

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