



# DOOSAN PUMA MX Series

FANUC Series 31-Model A3

## Programming Examples Manual

Revision 2.1 (01/17/04)  
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JoeManual.com



Example 1: Turning a cylindrical part with a conical section.

```

O0001 (EXAMPLE 1)
G54 G90 G40 G17 G21
T1 D0.0
S1000 M03
G0 X1.0 Z0.5
G1 Z0.0 F0.1
G3 X0.5 Z0.0 R0.25
G1 X0.5 Z-0.5
G0 X1.0 Z-0.5
G1 X0.5 Z-0.5
G0 X1.0 Z-0.5
M02
  
```



Example 2: Turning a rectangular part with a circular end.

```

O0002 (EXAMPLE 2)
G54 G90 G40 G17 G21
T1 D0.0
S1000 M03
G0 X1.0 Z0.5
G1 Z0.0 F0.1
G3 X0.5 Z0.0 R0.25
G1 X0.5 Z-0.5
G0 X1.0 Z-0.5
G1 X0.5 Z-0.5
G0 X1.0 Z-0.5
M02
  
```

# Doosan Puma 700 Programming Manual

**Digital Equipment Corporation**



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