

FIGURE 10

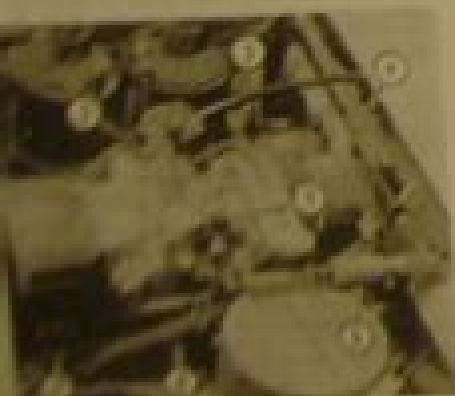


FIGURE 11

The correct flow setting is 0.05" (1.27 mm) from the bottom of the tool to the tool measuring surface. Hold the carburetor in an inverted position to check this measurement. The tool is not adjustable and must be replaced if necessary to obtain the proper setting.

Assemble the carburetor using all new gaskets. Be sure all gasket surfaces are clean, moisten with oil. Reinstall gaskets and check valve and correct the mixture, etc.

NOTE: Place the choke plate over the throttle control wire.

1. Low Speed Mixture Screw
2. Throttle Stop Screw
3. Choke Cable
4. Throttle Control Arm
5. Throttle Link
6. Fuel Tank
7. Fuel Hose

Before installing air filter, check the choke plate adjustment to be sure the choke plate closes completely.

NOTE: If a new carburetor is installed, there may be interference between the fuel inlet fitting and the timer housing. Material can be removed from the fuel inlet globe with a file to provide clearance. Caution: Do not remove more than 0.00" (0.52 mm) material.

The U.S. Environmental Protection Agency (EPA) regulations require that vehicle exhaust emission be within certain limits as stated in the Federal Register dated Wednesday, January 3, 1975, Part 2, Air Pollution Control. The Kohler Carburetor used on "On-the-Road" vehicle manufactured between January 1, 1975, and the start of the 1980 model year is designed to meet these standards.

It will be necessary to check and set exhaust emission levels whenever the carburetor is replaced or repaired. This is accomplished by using an exhaust analyzer to measure the level of carbon monoxide. One type of analyzer is EPA model EPA-05.

Following is the recommended carburetor adjustment procedures:

1. Start engine and allow it to reach normal operating temperature.
2. Make sure the choke is completely off.
3. Adjust the mixture and screw to provide air/fuel ratio of 14.7:1.
4. Connect the CO meter.
5. Remove the limiter cap and adjust the fuel mixture screw to give a maximum CO reading of 1.5%.
6. Install the limiter cap with the stop off limiting strain up. Any adjustment made within the range of the limiter cap will fall in an emission test that complies with the Federal regulations.

For this engine the red fuel-injection needle is located in the above mentioned fuel tank. There are two when the CO level is regulated before the engine is started.

The fuel tank should provide an engine speed of 1,000 to 1,200 RPM. Adjustment is made by slowly turning the mixture into forward as shown.

Adjust the governor link. It is located in the fuel tank. It is 1,000 RPM with the throttle fully closed.



SAFETY WARNING: The throttle must close freely. Adjust the linkage screws. There is to be sure throttle returns to the idle position without restriction.



FIGURE 12

1. Throttle Stop Screw
2. Throttle Link

Figure 12 shows the location of the throttle stop screw in the carburetor throttle linkage.



FIGURE 13

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Causey Enterprises, LLC

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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