

ROCKWELL COLLINS  
COMPONENT MAINTENANCE MANUAL with IPL  
TDR-94, PART NO 622-9352

STEP	PROCEDURE	DESIRED RESULTS
1.21	Verify that no fault codes are indicated on the monitor in either the "F3" CSDB output word or in the "350" ARINC-429 Maintenance Data Output word.	
1.22	If the UUT fails the Mode-S_Only reply rate as specified in Table 1001/Table 34-50-96-99A-009-A01 step 1.1.A at ambient or during temperature test, first verify the DPSK alignment. If alignment is satisfactory but UUT still fails Table 1001/Table 34-50-96-99A-009-A01 step 1.1.A, replace A7R430 with another value from the test select listing as shown in the associated parts list. Reverify DPSK alignment and complete temperature testing as required.	
1.23	After alignment is complete, remove all power from test equipment and reassemble unit under test.	
2.0	Receiver IF/LVPS Assembly, Alignment for CPN 687-0727-005 or subsequent.	
2.1	Monitor the 5 VDC output (J7-26) with a DVM while adjusting A7R507 on the IF/Power Supply board.	5 VDC output adjusted to 4.99 to 5.01 Vdc.
2.2	Monitor J7-33 on the Video Processor board with an oscilloscope.	
2.3	Set the MODE-S Test Set to generate ATCRBS MODE-C interrogations and apply to the bottom antenna connector. Set the interrogation rate to 450/second.	
2.4	<p>a. Set the MODE-S Test Set signal strength for -79 dBm.</p> <p>b. Adjust A7R196 to the fully clock-wise position. Monitor the Bottom Video signal at pin 33 of A6P22 with an oscilloscope while adjusting A7R95.</p> <p><b>NOTE:</b> The oscilloscope must be set to the averaging mode to properly measure the video pulse at the low signal levels required.</p> <p>c. Set the MODE-S test set signal strength to -77 dBm.</p> <p>d. Monitor the Bottom Video signal at pin 33 of A6P22 while adjusting A7R196.</p> <p>e. Verify that the reply rate is between 90% and 100%. If necessary, readjust A7R195 to the get the desired result.</p>	<p>An observed video level of 0.7 volts Peak.</p> <p>An observed video level of 0.7 volts Peak.</p> <p>A reply rate between 90% and 100%.</p>
2.5	<p>a. Set the MODE-S Test Set signal strength for -31 dBm.</p> <p>b. Monitor the P1 pulse at J7-33 with a DVM whiling adjusting A7R179 on the IF-Receiver.</p>	The P1 pulse adjusted to 4.99 to 5.01 V dc.

Alignment Procedure Cont.  
Table 1002/Table 34-50-96-99A-010-A01

# Collins Proline 21 Autopilot Manual

**Causey Enterprises, LLC**

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Section 1 GPS Systems This section introduces the technician to the history and system design of the Global Positioning System This section will emphasize the operations and frequencies broadcasted from the satellites and how those frequencies are modulated

Section 2 GPS Installations This section is the portion that covers the onboard equipment From early non approved models to the new TSO approved units today this section will cover the type of installations and how certain aircraft will use the position information

Section 3 Flight Management Systems Section three is a review of aircraft Flight Management Systems FMS GPS systems only have one job to find the location of the aircraft as accurately as possible Before this technology the aircraft location on a map would have to be plotted then the progress of the aircraft s flight continuously updated by hand by the pilot The task of monitoring of all aspects of the process of flying and navigating an aircraft by the pilot can be called flight management The advance of GPS technology has brought to the cockpit ability to plot on a moving map the exact location of the aircraft

Section 4 Aircraft Documentation This section builds on Section 3 GPS installer Aircraft that are required to maintain their airworthiness must have documentation that proves that work This section covers documents types such as the variously Aircraft Equipment List Weight and Balance document FAA Form 337 for record major alterations and the Approved Flight Manual This section describes what approved data that can be used to alter an aircraft and how that record information be included in the FAA Form 337 is

Section 5 Aircraft Fundamentals This section is designed to cover the basic of aircraft construction and operations The reason for this section to help provide an understanding how an Autopilot system interfaces with the parts of the aircraft structure An autopilot system will need to mimic the actions and controls of the pilot and technicians will need to understand what the system is doing

Section 6 Introduction to Autopilots This section covers the history of autopilots in aircraft and what they are expected to do for the pilots First describing the three basic channels and the systems and control they move Then the individual

controls and components are covered to include how those components connect to the aircraft systems Section 7 Testing the Autopilot This part the book is designed to correspond with the Autopilot Installers part of the course At the lab section of this course the student is expected to install and test a basic general aviation autopilot system This section goes over how the specific systems operate and how the technician is to test and certify the new installation Section 8 Air Carrier Auto Flight Systems This section covers more advanced autopilot systems that can be found in large air carrier aircraft Starting with the analog Boeing 727 system students will learn how to turn on engage and test a large aircraft autopilot system in all its various modes Section 9 Flight Director Systems This section covers the system that assists pilot with visual cues when flying an aircraft Starting with the Attitude Director Indicator to the FMS Mode Annunciation panel technicians will understand how the information is presented to the pilot and how to simulate the inputs to test the system Section 10 Automated Engine Controls This last section covers those automated mechanical and electronic systems used to monitor and control modern jet engines Beginning with the Engine Electronic Control EEC and ending the Full Authority Digital Engine Control System FADEC technicians will be introduced into the operation and monitoring of these throttle controls      **The Automatic Pilot Instruction Manual** Smith's Aircraft Instruments, 1945

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