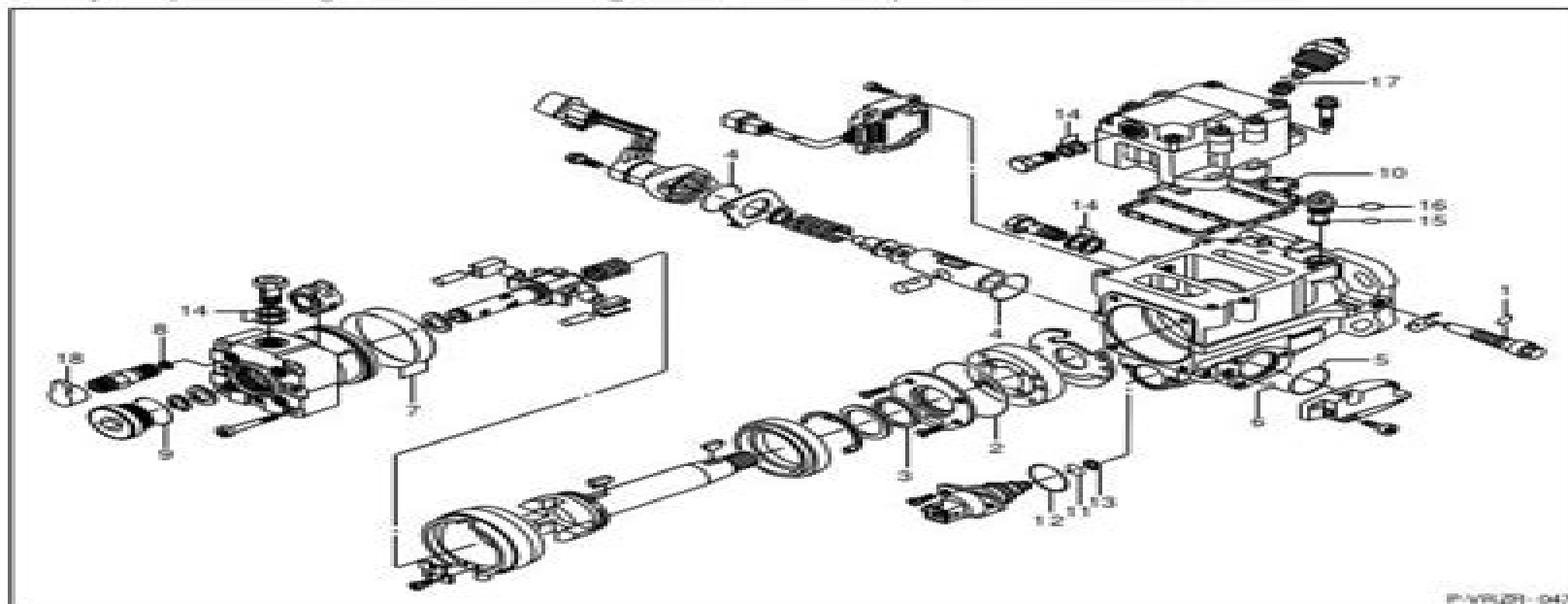


## 1. PREPARATION

Check all disassembled parts for wear and damage and repair or replace any parts that cannot be reused with new parts.

Always replace all gaskets and O-rings, etc, with new parts. Do not reuse them.



P-VRL2R-047

**Repair kit part no: 149960-0020 (Bosch part no. 9 443 612 894)**

| Key no | RBAJ part no | Bosch part no | Part name    | Qty | Application          |
|--------|--------------|---------------|--------------|-----|----------------------|
| 1      | 149911-0800  | 9 443 613 478 | O-ring       | 1   | FBB holder           |
| 2      | 149911-0000  | 9 443 612 857 | O-ring       | 1   | Feed pump            |
| 3      | 149912-0200  | 9 443 612 864 | Seal ring    | 1   | Drive shaft          |
| 4      | 149911-0100  | 9 443 612 858 | O-ring       | 2   | TPS                  |
| 5      | 149911-0200  | 9 443 612 859 | O-ring       | 1   | Timer cover          |
| 6      | 149911-0300  | 9 443 612 860 | O-ring       | 1   | Timer cover          |
| 7      | 146600-0000  | 9 461 610 413 | O-ring       | 2   | Head housing         |
| 8      | 146433-0100  | 9 461 610 239 | Gasket       | 6   | CPV assembly         |
| 9      | 146600-0500  | 9 461 610 418 | O-ring       | 1   | Head plug            |
| 10     | 149912-0800  | 9 443 612 865 | Seal ring    | 1   | GE housing           |
| 11     | 161440-3800  | 9 443 610 357 | O-ring       | 1   | TCV (small)          |
| 12     | 161440-3700  | 9 443 610 356 | O-ring       | 1   | TCV (large)          |
| 13     | 149913-0100  | 9 443 612 866 | Back-up ring | 1   | TCV                  |
| 14     | 139512-0500  | 9 411 611 625 | Gasket       | 6   | In and out (t = 1.6) |
| 15     | 146600-0600  | 9 461 610 419 | O-ring       | 1   | Regulating valve     |
| 16     | 146600-0700  | 9 461 610 420 | O-ring       | 1   | Regulating valve     |
| 17     | 149912-0500  | 9 443 612 771 | Seal ring    | 1   | Magnet valve         |
| 18     | 029921-4020  | 9 442 610 255 | Cap          | 6   | CPV holder           |

# Covec Injection Pump Manual

**Marcel A. Müller**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

**Covec Injection Pump Manual:**

DPA Mechanical Fuel Injection Pump Lucas CAV Limited,1972      Service Manual, International and Hough  
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CAV Ltd Lucas,      *Distributor Type Fuel Injection Pumps Type DPA* ,1975      *Service Instructions for American Bosch APE*  
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