

# DRIVING SHAFT COVER, GEARS AND INTERNAL WATER PUMP

(Refer to Figure 7)

## Assembly

1. Coat the internal surfaces of the shaft cover with a thin layer of grease and assemble the cover to the shaft. Tighten the cover to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).
2. Assemble the internal gears to the shaft cover. Tighten the gears to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).
3. Tighten the water pump to the shaft cover. Tighten the water pump to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).
4. Tighten the water pump to the shaft cover. Tighten the water pump to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).
5. Tighten the water pump to the shaft cover. Tighten the water pump to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).
6. Tighten the water pump to the shaft cover. Tighten the water pump to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).
7. Tighten the water pump to the shaft cover. Tighten the water pump to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).
8. Tighten the water pump to the shaft cover. Tighten the water pump to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).
9. Tighten the water pump to the shaft cover. Tighten the water pump to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).
10. Tighten the water pump to the shaft cover. Tighten the water pump to a torque of 100-150 ft.-lb. (13.6-20.3 kg.-m.).

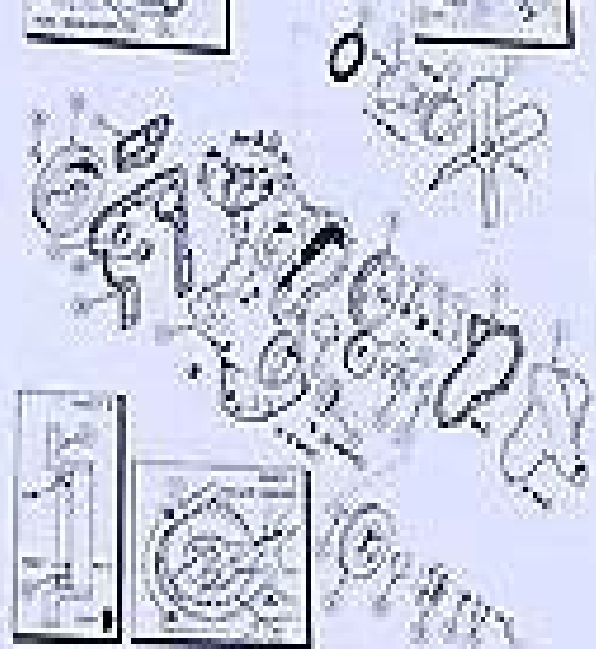


Figure 7

# Case 1737 Service Manual

**Lingjun Ying**



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