

Introduction

This chapter provides information for the service of the machine every 2 000 hours.

The 2 000-hour service must be performed when the machine has operated for 2 000 hours and the service must be repeated every 2 000 hours thereafter.

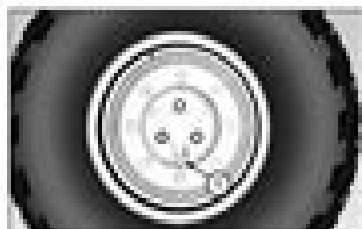
Every 2 000-hour service must be performed by qualified service personnel.

Ensure that the machine is in a safe service position.

Perform all the Daily or 10 Hourly Service Checks, 250, 500 and 1 000 Hours Service Checks.

Perform the following additional tasks:

Change MFWD Planetary Housing Oil—if Equipped



Drain Position

1. Rotate wheel so drain plug (1) is at its lowest point. Remove plug and drain oil.

Dispose of waste oil properly.



Specification

MFWD Planetary Housing Oil—Capacity
= 1.0 L (1.0 gal)



Fill Position

1. Rotate wheel so drain plug is above oil level line (2) when line is horizontal.

4. Add oil to bottom of fill plug hole and install plug. See Transmission, Axles, and Mechanical Front Wheel Drive (MFWD) Oil.

Change MFWD Front Axle Housing Oil—if Equipped



1. Remove drain plug (1) to drain oil. Dispose of waste oil properly.

Specification

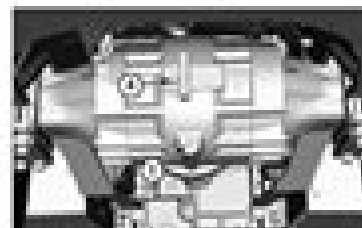
MFWD Front Axle Housing Oil—Capacity
= 0.6 L (0.7 gal)

2. Install drain plug.

3. Remove fill plug (2) and add oil so it is level with bottom of fill plug hole. See Transmission, Axles, and Mechanical Front Wheel Drive (MFWD) Oil.

4. Install fill plug.

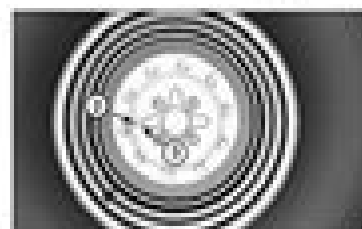
Change Rear Axle and Planetary Housing Oil



1. Remove rear axle drain plug (1).

2. Drain oil into a suitable container.

Dispose of waste oil properly.



3. Rotate each wheel so planetary housing drain/fill plug (2) are at the bottom of wheel housing. Remove drain/fill plug.

4. Drain oil into a suitable container.

Dispose of waste oil properly.



Specification

Rear Axle and Planetary Housing Oil—Capacity
= 18.0 L (4.8 gal)

5. Install plug.

6. Rotate wheel housing until oil level line (3) is horizontal and drain/fill plug is above line as shown.

7. Remove rear axle oil level plug (4) and fill with oil until level with bottom of fill plug hole. See Check Rear Axle Oil Level.

NOTE: It will take approximately 10 minutes for oil to settle into outer housing when oil is warm.

8. Wait 5–10 minutes for oil to settle, then check level again and add oil as necessary. If oil is cold, settle time may increase.

9. Install rear axle oil level plug.

Inspect and Clean Hydraulic Reservoir Fill Screen

1. Use key to open hydraulic reservoir cover.



2. Remove hydraulic reservoir fill cap (1) from fill tube.

3. Remove retaining clip and hydraulic reservoir fill screen from fill tube.

4. Inspect hydraulic reservoir fill screen and clean as necessary.

5. Install hydraulic reservoir fill screen and retaining clip in fill tube.

6. Install hydraulic reservoir fill cap in fill tube.

7. Close and lock hydraulic reservoir cover.

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**P. R. Bell,Massachusetts Institute of
Technology. Radiation Laboratory**



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Instruction Manual for B-18 Receiver P. R. Bell, Massachusetts Institute of Technology. Radiation Laboratory, 1942

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