

## 冷水机保养维护指南 Chiller Maintenance Manual

### 1. 主要保养清单： 1. Maintenance list

周期 Period	保养部位 Maintenance Part	保养工作 Maintenance Work	检查 check
24h	Temperature check 水温检查	<p>根据客户现场温湿度情况比对结露点对激光器设定水冷机的高温水和低温水温度，避免激光器及激光头出现结露现象。（相对湿度结露点表见附件 2）</p> <p>Compare the dew point comparison table according to the temperature and humidity on the customer's site, and set the temperature of high-temperature water and low-temperature water of the chiller to avoid condensation of the laser and laser head. (See attachment 2 for relative temperature and humidity dew point)</p> <p>如果客户工厂为高温高湿环境，则必须配备空调房。</p> <p>If the customer's factory is in a high temperature and high humidity environment, it must be equipped with an air-conditioned room.</p>	<input type="checkbox"/>
40h	冷水机水箱液位 Check the liquid level of the water tank	<p>检查水箱液位，低液位时及时补水。</p> <p>Check the liquid level of the water tank and replenish water in time when the liquid level is low.</p>	<input type="checkbox"/>
40h	冷水机循环泵 Check the circulating pump	<p>检查循环泵噪音和接口连接，有异常的噪音、渗水等问题及时联系厂家。</p> <p>Check the noise and interface connection of the circulating pump, and contact Bodor in time in case of abnormal noise, water seepage and other problems.</p>	<input type="checkbox"/>
240h	冷水机过滤网清理 Check chiller housing filter	<p>检查过滤网，清理上面的积尘和异物。</p> <p>Check the filter and clean the dust and foreign matters on it.</p>	<input type="checkbox"/>
1000h	冷水机内异物清理 Clean the foreign matters inside the chiller	<p>打开水冷机可拆卸的钣金，清理设备内部的异物。</p> <p>Open the removable sheet metal of the chiller and clean the foreign matters inside the equipment.</p>	<input type="checkbox"/>

# Chiller Maintenance Manual

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