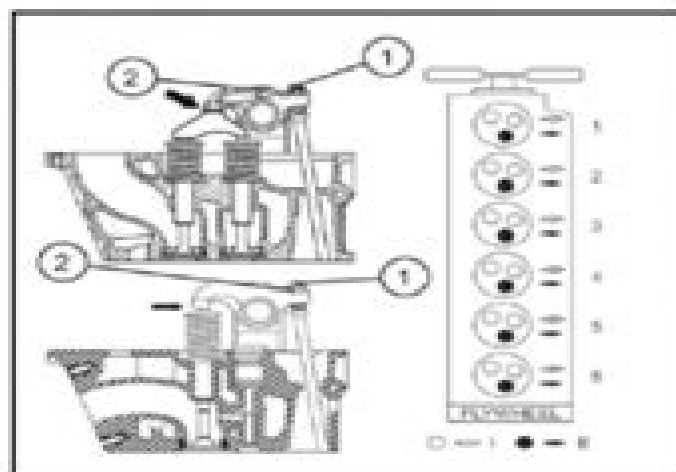


ENGINE



With number one cylinder on TDC, Check the valve clearance on cylinder one - intake and exhaust, cylinder two - intake, cylinder three - exhaust, cylinder four - intake and cylinder five - exhaust.

Crank engine until cylinder six is on TDC (cylinder one valve overlap):

Check valve clearance on cylinder two - exhaust, cylinder three - intake, cylinder four - exhaust, cylinder five - intake and cylinder six - intake and exhaust.

Intake Valve Clearance . . . 0.40 mm (0.016in.) Exhaust Valve Clearance . . 0.60 mm (0.024in.) Lock-nut tightening torque . . . 50Nm (37 lb-ft)

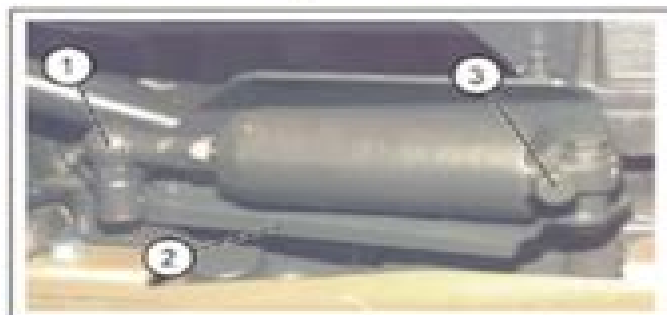
To adjust clearance: Loosen locknut (2) and turn adjusting screw (1) in or out depending on gap to big or small.

Tighten locknut to specification while holding adjusting screw in position.

Adjust valves in same order used for checking.

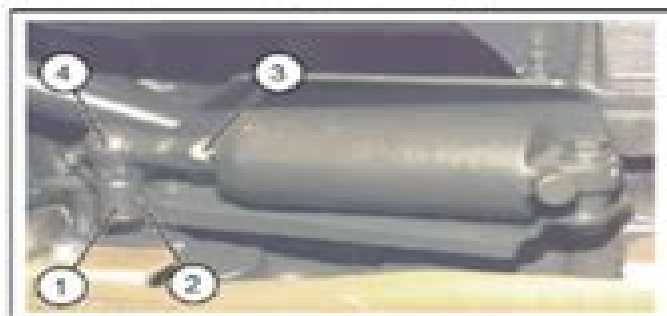
Check clearance again after tightening locknut.

Exhaust Brake Adjustment



With engine off, check the clearance between the control arm (1) and the stop (2). In the brake valve "OFF" position, the control arm should be resting on the stop.

Disconnect the air line (3) from the cylinder. Connect a regulated air supply line to the cylinder. Regulate air pressure so pressure is approximately 740 - 810 kPa (7.4 - 8.1 bar) (107 - 117 psi).



Check control arm (1) to stop (2) clearance. The control arm must not rest on the stop. There must be slight clearance between the control arm and stop to ensure that exhaust brake is fully closed.

If adjustment is needed, loosen locknut (3), remove clip (4) and disconnect cylinder from control arm. Turn rod end (5) for adjustment.

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Yijin Wang



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