



ADJUSTMENT

Adjustment of the Bendix Multi-Speed Power Brake is extremely important. After the E-Z Shift Control is assembled to the handlebar, the cable is connected to the toggle assembly, and adjusted as follows: Screw the toggle assembly on the axle until the plunger just touches the shifting rod in the axle. This can be detected as a slight added resistance. Then back off the toggle assembly until the bolt points along the rear frame member to which the cable casing will be clamped. Slide the cable tube on the toggle bolt about $\frac{1}{8}$ ". Install the rear stay anchor clamp about 9 inches from the axle. Take all slack out of the cable and securely tighten the clamp. Shift the unit to high gear by pulling up the E-Z Shift Control lever. Try to move the toggle by hand. If it moves, the gears are not shifted. If this occurs, shift to low gear and

screw the adjusting tube further on the toggle bolt. Repeat until you are sure the gears are shifted. Lock the toggle in place by securely tightening the jam nut. Lock the cable adjusting tube by tightening the jam nut on the toggle bolt. BOTH JAM NUTS MUST BE SECURELY LOCKED. SINCE THEY HOLD THE ENTIRE UNIT IN PROPER ADJUSTMENT. Then assemble the anchor clips and clamps as shown.

LUBRICATION

Bendix Brakes are fully tested and lubricated before leaving the factory and, with average use, will not require any oil or other lubrication for one to two years or longer, depending on amount of use. If it appears that lubrication is needed, only a few drops of medium oil should be applied at each end of the hub and on the adjusting cone. This oil will work into the brake and provide lubrication where needed.

In some cases, the use of kerosene or gasoline has been advocated to improve the braking efficiency. This procedure should not be used, because the kerosene or gasoline destroys lubrication or dilutes the oil which may previously have been used. The use of kerosene or gasoline will cause parts to bind or grab, and eventually cause failure of the brake.

Any good grade of medium automobile grease may be used. Grease should be moderately applied to all bearings, splenders, and key surfaces. A very light coating of grease can be applied to the braking surfaces of the shoes and the inside of the hub. A few drops of medium oil (SAE 30) should also be applied to the triple threads of the driving screw and driving clutch before reassembly.

The E-Z Shift Control needs little lubrication, except occasional applications of medium grease. Wipe off excess after lubrication. The toggle assembly should be lightly greased. Be sure that all parts of the shifting mechanism operate easily.

When brake has been properly lubricated and adjusted, it should require no further lubrication for one to two years or longer, depending on amount of use.

ECLIPSE MACHINE DIVISION
BENDIX AVIATION CORPORATION
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Bendix 2 Speed Manual

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