


6 Putting the Demag DH hoist unit into service

6.1 DGS 3 and DGS 4 geared limit switches

The DGS geared limit switch is fitted in the electrical equipment enclosure of the DH hoist unit. It switches off the hoist motor when the top or bottom hook position is reached. The direction of movement can be reversed. The emergency limit switch must not be actuated during normal operation. Operating limit switches are required where the end positions are approached regularly during normal operation.

In such cases, the switches must be adjusted so that the operating limit switch is actuated first and then, i.e. if this fails to operate, the emergency limit switch. If required by accident prevention regulations, a facility for the crane operator to check the emergency limit switch before starting work will be provided. This is then possible using the  check button in the controls. The operating limit switch can be by-passed by pressing this button. In order to approach the emergency limit switch, the hoist unit must be switched on and the check button pressed simultaneously.

The check button must also be pressed in order to move the hook back out of the end position (lowering).

The functions carried out by the geared limit switch can be seen in the wiring diagram provided.

Switching elements S1 – S3 in the DGS 3 and S1 – S4 in the DGS 4 can be used for the following switching possibilities:

| Switching element contacts 2 O (11 – 12 and 21 – 22) | DGS 3 (part no. 875 200-44) | DGS 4 (part no. 875 201-44) |
|--|---|-----------------------------|
| S1 | Emergency limit switch for top hook position | |
| S2 | "Main lifting" limit switch (only for hoist units with 2 speeds) Operating limit switch for top hook position Limit switch for incorrect phase sequence | |
| S3 | Emergency limit switch for bottom hook position | |
| S4 | Operating limit switch for bottom hook position | |

6.1.1 Determining the cut-out point for the geared limit switch



The emergency limit switches must be properly adjusted to ensure prevention of accidents and to avoid damaging the hoist unit. The emergency limit switches are adjusted before leaving the factory to avoid complete unwinding of the rope, only.

Following installation of the hoist unit, they must be readjusted and checked for the particular operating conditions.

If you wish to set the greatest possible lifting height for your specific operating conditions, it is essential to observe the following:

The emergency limit switch for the top hook position must be set so that when it switches off the lifting movement, the minimum distance between the top edge of the bottom block and the bottom edge of the hoist unit frame is maintained (see table 8).

DGS limit switch cut-out points for the top hook position (fig. 8-4)

| Table 8 | | | Dimension in mm | | |
|--|--|--|------------------|-----|-----|
| | | | with rope no/ing | | |
| Emergency limit switch | A | Simultaneous cut-out of main and creep lifting motions | 1/1 | 2/1 | 4/1 |
| | S1 switching element | | 106 | 70 | 50 |
| | B | Successive cut-out main and creep lifting motions | | | |
| Operating limit switch | S2 main lifting motion switching element | | 106 | 70 | 50 |
| | S1 creep lifting motion switching element | | 30 | 30 | 25 |
| DGS with protection against incorrect phases | C | Simultaneous cut-out of main and creep lifting motions | | | |
| | S2 switching element | | 190 | 120 | 70 |
| | D | An additional DGS switching element is required as protection against incorrect phase sequence so that the lowering conductor is disengaged in the top hook position. With this cut-out of the main and creep lifting motions (cut-out points acc. to table 2, line 8), protection against incorrect phase sequence is not possible. | | | |
| | S1 emergency limit switch | | 190 | 120 | 70 |
| | S2 protection against incorrect phase sequence | | 106 | 70 | 50 |

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Arturo Cuomo



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