

OPERATION

Preparation for operation



All compressor units are tested prior to delivery to the customer, so after correct installation of the unit there should be no problem putting it into operation, observing the following points:

WARNING

The compressors described in this manual are not suitable for compression of oxygen. **EXPLOSION** occurs if an oil lubricated compressor is operated with pure oxygen or gases with an oxygen content of more than 21%!



Due care must be taken to ensure that any oil which may be drained with the condensate will not pollute the environment. For example, the drain pipe can be directed into a collecting vessel or into drain facilities incorporating oil separators. Dispose of condensate according to local regulations!

- Prior to first operation read Instruction Manual carefully. Make sure that all persons handling the compressor and the filling station are familiar with the function of all controls and monitors. Particularly observe chapter 2 **SAFETY REGULATIONS**.

- After taking unit into operation after a standstill period of 2 years or more change compressor oil. When using a mineral oil change oil after one year.
- Prior to **first** operation or operation subsequent to repair work operate unit for at least 5 minutes with open condensate valves (pressureless) to ensure proper lubrication of all parts before pressure is built up.
- Prior to **each** operation check the oil level according to chapter 4.4.1, and determine whether maintenance is necessary in accordance with chapter 4.3.
- Every time the unit is started up check all systems for proper operation. If any malfunction is observed stop unit immediately and find the cause of the fault or call the service department.

Units with three phase current motor, additionally:

- Immediately after switching on the system for the first time check the direction of rotation of the motor for compliance with the arrow on the unit. If motor turns in the wrong direction, the phases are not connected properly. Shut down unit immediately and interchange two of the three phase leads in the switch box. Never change leads at the motor terminal board.

Units with compressor controller monitor automatically the direction of rotation of the motor. In case of wrong direction the red warning lamp E1 (1, Fig. 9) lights up and the power supply for the motor is cut off. Disconnect the unit from the power supply and interchange two of the

Instruction Manual • Junior II

three phase leads in the plug. Never change leads at the motor terminal board or at control box.

Units with petrol engine, additionally:

- Check engine oil level according to manufacturer's instruction manual.
- Check fuel tank. Top up if necessary.

Starting the unit

- Open condensate drain taps on the filters to release pressure so that motor starts without load. On units with automatic condensate drain the compressor is depressurized automatically.

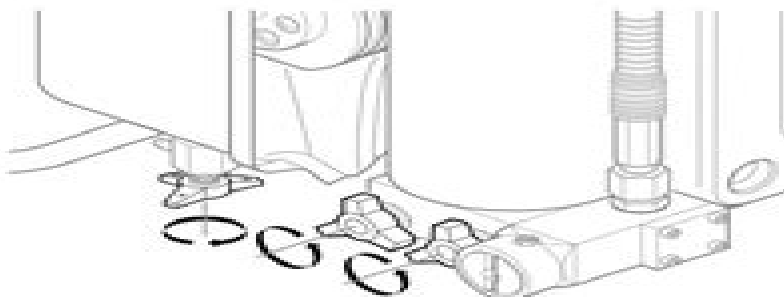


Fig. 8 Opening the condensate drain taps

Units with electric drive motor:

- **Three-phase current:** the motor is switched on manually by setting the switch (Fig. 9) to 1.
- **Alternating current:** Set 0-1 switch to I.

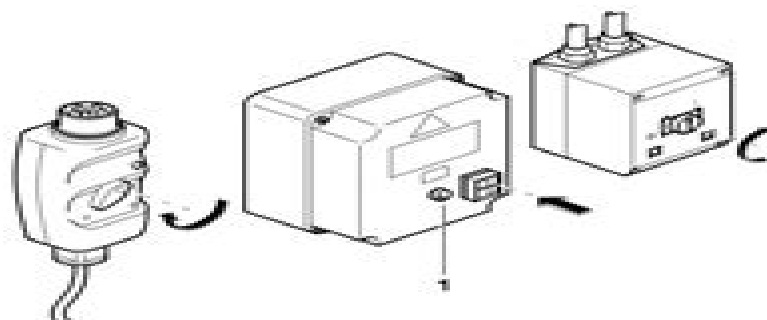


Fig. 9 Starting electric units



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