

ENGINE COOLING SYSTEM

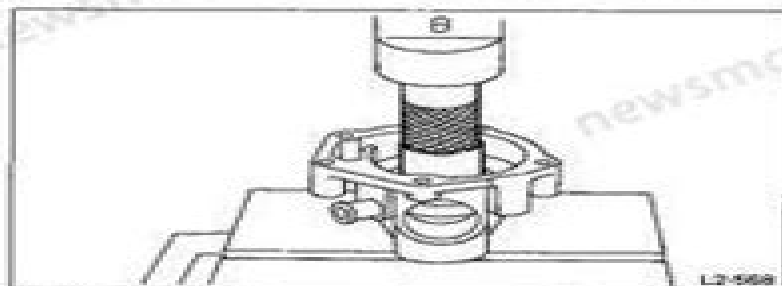


Fig. 8

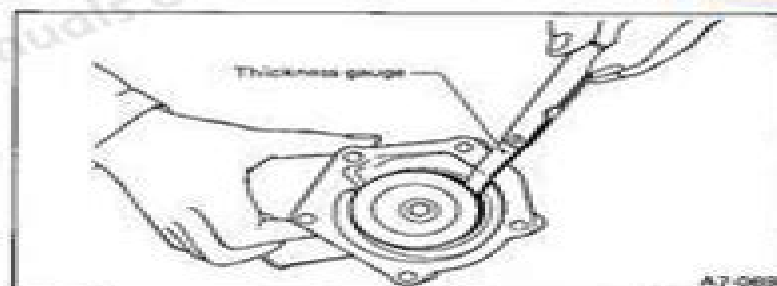


Fig. 10

- 2) Be sure to install a new mechanical seal.

Press the seal into the pump case with the carbon washer of the seal facing the impeller.

- 3) Apply coolant on the sliding surface between mechanical seal and impeller.

With a thin coat of oil on the shaft surface, install the impeller onto the pump shaft with a press.

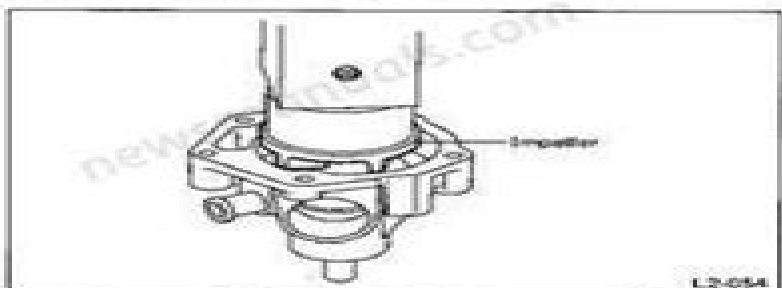


Fig. 9

- 4) Check for the following clearance after installation and correct if defective.

Clearance between impeller and pump case:
0.5 – 0.9 mm (0.020 – 0.035 in.)

- 5) Before pressing, apply oil on the pump shaft. Support the impeller side of the pump shaft and install the hub by using a press until the distance "L" between the pump case surface, which mates with the gasket, and the pulley attaching surface of the hub becomes specified value.

After pressing water pump hub into place, measure "runout". If it exceeds 0.05 mm (0.0020 in.), replace water pump ASSY.

"L":

A/C equipped model

103.6 – 104.2 mm (4.08 – 4.10 in.)

A/C not-equipped model

109.7 – 110.1 mm (4.32 – 4.33 in.)

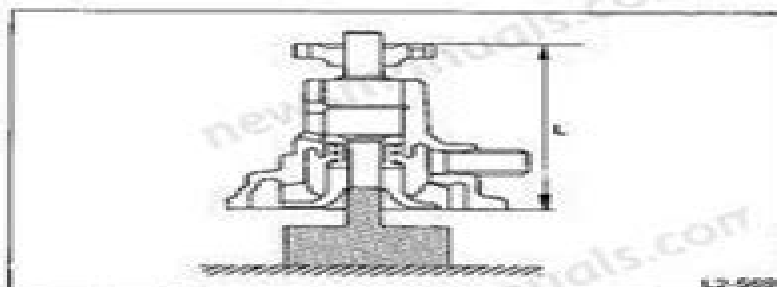


Fig. 11

- 6) Looking through slit in water pump case, ensure that groove on water pump case is aligned with groove on outer surface of shaft. Insert water pump clip into grooves and drive it into place with a plastic hammer.

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