

## Swing Drive Oil Level - Check

BMC's Code: 545G-035-PC17



Hot oil and hot components can cause personal injury. Do not allow hot oil or hot components to contact skin.



Illustration 042 01/11/07

The dipstick for the swing drive oil is on the swing drive at the rear base of the boom.

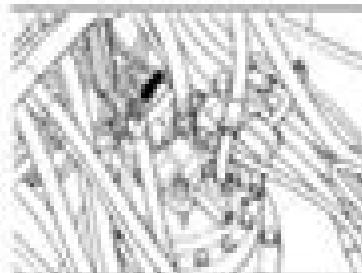


Illustration 043 01/11/07

1. Remove the dipstick.

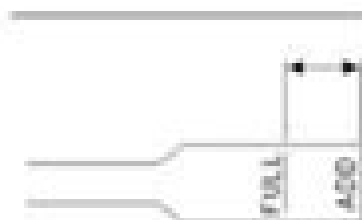


Illustration 044 01/11/07

Note: Refer to Operation and Maintenance Manual, "General Safety Information" for information that pertains to Containing Fluid Spillage.

2. Check the dipstick. Wipe the oil level between the marks on the dipstick. Add oil through the dipstick tube, if necessary. Refer to Operation and Maintenance Manual, "Lubricant Information" when you select an oil. If the oil level is above the "FULL" line, then remove oil from the system. Refill the oil to the correct level position.

3. Insert the dipstick.

## Swing Drive Oil Sample - Obtain

BMC's Code: 545G-035, 545G-035-0C,  
545G-035-0C, 545G-0C, 754G-035



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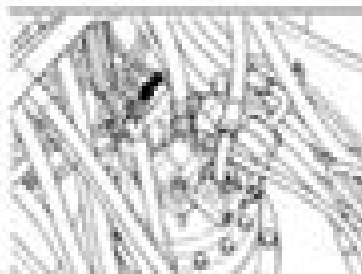


Illustration 045 01/11/07

Obtain an oil sample of the swing drive oil through the opening for the dipstick. Refer to Special Publication, 885U/020, "3-D 3 Oil Analyzer" for information that pertains to obtaining an oil sample from the swing drive housing. Refer to Special Publication, 885U/021, "How to Take a Good Oil Sample" for more information about obtaining an oil sample from the swing drive housing.

## Swing Gear - Lubricate

BMC's Code: 705G-035

Note: Refer to Special Publication, 885U/020, "Capacitor Machine Fluid Recommendations" for more information on grease.

### NOTICE

Improper lubrication can cause damage to machine components.

To avoid damage, make sure that the proper amount of grease is applied to the swing drive.

When the amount of grease in the compartment becomes too large, the system may become very heavy, increasing power consumption.

Grease overabundance can cause damage to the drive gear of the swing drive and swing internal gear.

Not enough grease will result in poor gear lubrication.

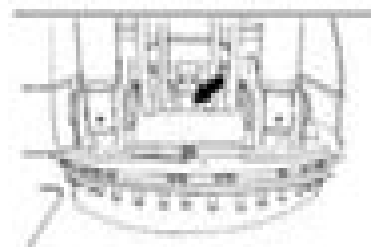


Illustration 046 01/11/07

Remove the inspection cover that is located near the boom base. Inspect the grease.

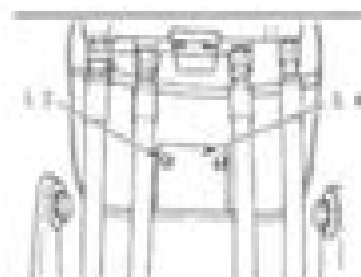


Illustration 047 01/11/07

1. Remove bolts (1) and washers (2). Remove cover (3) and gasket (4).

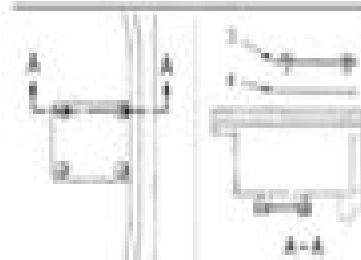


Illustration 048 01/11/07

2. Inspect gasket (4). Replace the gasket if damage is evident.

3. Check the level of the grease. The grease should be evenly distributed on the floor of the pan.

Refer to Operation and Maintenance Manual, "Capacitor (Refill)" for the size of the pan.

Add grease, as needed. Remove grease, as needed. Too much grease will result in the deterioration of the grease because of excessive movement of the grease. Too little grease will result in poor lubrication of the swing gear.

# Cat 320c Excavator Operating Maintenance Manual

**Caterpillar Inc. Peoria, Ill..**



**Cat 320c Excavator Operating Maintenance Manual:**

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