



Service Information System

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Disassembly and Assembly

C-12 Marine Engines

Media Number - 5203R944-02

Publication Date - 01/09/2009

Date Updated - 01/09/2009

200 Pages

Accessory Drive - Assemble

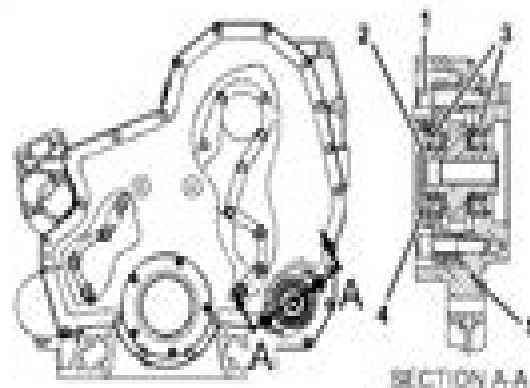
MCS - 1207-018

Assembly Procedure

Table 1

Required Tools

Tool	Part Number	Part Description	Qty
B	1P-1034	Removal Ring Pliers	1



Section 1

g000000

1. Lower the temperature of gear and shaft (2).

**WARNING**

Always wear protective gloves when handling parts that have been heated.

2. Raise the temperature of bearings (3).
3. Place bearings (3) in the original location on gear and shaft (2).
4. Use Tooling (B) in order to install retaining ring (4) into accessory drive housing (1).
5. Install gear and shaft (2) with bearings (3) into accessory drive housing (1).
6. Install bolts (1).

End By: Install the accessory drive. Refer to Disassembly and Assembly, "Accessory Drive - Install".

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 Service Manuals for All Engines

Part No. 1 20-00-000-000-0000-0000

Cat C12 Assembly Manual

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