

# Chrysler 300M 1999-2004 Workshop Manual

## REMOVAL AND INSTALLATION (Continued)

(2) If front crankshaft seal was already installed, place Special Tool 6780-2, Slaves over crankshaft seal to guide and protect seal lip.

(3) Before installing timing cover gasket apply a 1/8 inch bead of Mopar Engine RTV GRTM 2 to the parting lines between the oil pan and cylinder block (Fig. 54).

(4) Install timing cover and gasket. Tighten 1400 cover bolts to 34 Nm (25 ft. lbs.) and 140 bolts to 12 Nm (9 ft. lbs.) (Fig. 55).

(5) If not previously performed, install crankshaft oil seal using Special Tool 6780-2 shown and 6780-1 installer.

(6) Install crankshaft damper and tighten center bolt to 170 Nm (125 ft. lbs.).

(7) Attach power steering pump to bracket.

(8) Install A/C belt tensioner assembly to timing cover.

(9) Install generator/pump wiring drive belt on cover pulley and bracket.

(10) Install fan module and accessory drive belts. Refer to COOLING SYSTEM for procedure.

(11) Install upper radiator crossmember. Refer to EXHAUST for procedure.

(12) Connect negative cable.

## TIMING CHAIN AND SPROCKETS

### REMOVAL

(1) Remove upper water manifold. Refer to procedure in this section.

(2) Remove cylinder head covers, crankshaft damper, and timing chain cover. Refer to procedures in this section.

**CAUTION** When aligning timing marks, always rotate engine by turning the crankshaft. Failure to do so will result in valve and/or piston damage.

## REMOVAL AND INSTALLATION (Continued)

(12) Install primary timing chain. Refer to procedure in this section.



Fig. 56 Crankshaft Chain Timing

1 - CRANKSHAFT  
2 - TIMING CHAIN  
3 - CRANKSHAFT SPROCKET

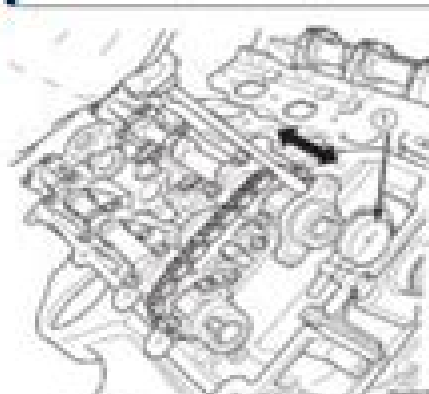


Fig. 57 Crankshaft End Play Measuring

1 - END PLAY MEASURING TOOL

## ROCKER ARMS

### REMOVAL

(1) Remove cylinder head covers. Refer to procedure in this section.

**CAUTION** Always use Special Tool 6780-2, Slaves to depress valve spring only enough to install rocker arm (Fig. 58).

(2) Using Special Tool 6780-2, Slaves, depress valve spring only enough to install rocker arm (Fig. 58).

(3) Remove rocker arm from cylinder head.

**CAUTION** If rocker arms are to be reused, identify position of rocker arms for reassembly in their original positions.

(4) Repeat procedure for each rocker arm being removed.

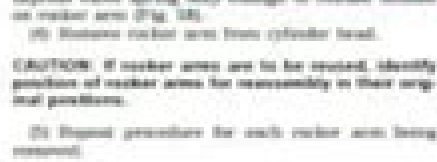


Fig. 58 Rocker Arm—Removal/Installation

1 - SPECIAL TOOL 6780-2, SLAVES

2 - ROCKER ARM

### INSPECTION

Inspect the rocker arm for wear or damage (Fig. 59). Replace as necessary.

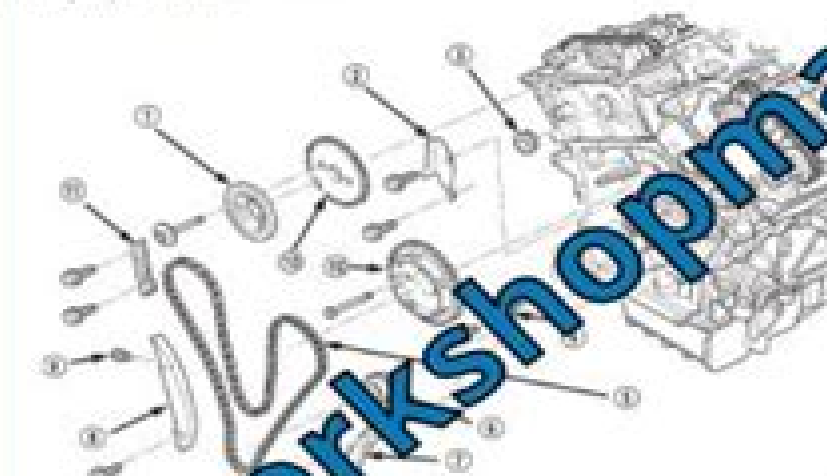
### INSTALLATION

(1) Lubricate rocker arm with clean engine oil before installation.

(2) Rotate engine until cam lobe is on its base circle (back of rocker arm being installed).

(3) Using Special Tools 6780-2, Slaves and 6780-1 Adapter, depress valve spring only enough to install rocker arm (Fig. 58).

(4) Install rocker arm in original position of removal over valve and lock adjuster. Release tension on valve spring.



- 1 - CRANKSHAFT SPROCKET
- 2 - CRANKSHAFT SPROCKET
- 3 - CRANKSHAFT SPROCKET
- 4 - CRANKSHAFT SPROCKET
- 5 - CRANKSHAFT SPROCKET
- 6 - CRANKSHAFT SPROCKET
- 7 - CRANKSHAFT SPROCKET
- 8 - CRANKSHAFT SPROCKET
- 9 - CRANKSHAFT SPROCKET
- 10 - CRANKSHAFT SPROCKET
- 11 - CRANKSHAFT SPROCKET
- 12 - CRANKSHAFT SPROCKET

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**Editors of Haynes Manuals**



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