

Chrysler LeBaron 1990-1994 Workshop Manual



Fig. 3 Rear Seal Assembly

CRANKSHAFT END-PLAY			
NEW PART	100 TO 0.125 mm	1.000 TO .00125 in.	
WASH (MAX)	0.125 mm	0.00125 in.	
MAIN BEARING OIL CLEARANCE			
NEW PART	100 TO .125 mm	1.000 TO .00125 in.	
WASH (MAX)	.125 mm	.00125 in.	
CRANKSHAFT JOURNAL BORE			
Crankshaft main journal diameter			
ALL STANDARD	52.000 mm	2.047 in.	
ALL STANDARD	52.001 mm	2.0471 in.	
Crankshaft connecting rod journal			
ALL STANDARD	40.000 mm	1.5748 in.	
ALL STANDARD	40.001 mm	1.5749 in.	

Fig. 4 Crankshaft Clearance Specification

(1) Install the main bearing cap carefully and tighten the bolts to specified torque.

CAUTION: Do not rotate crankshaft or the plunger will be damaged.



Fig. 4 Measure Crankshaft Journal O.D.

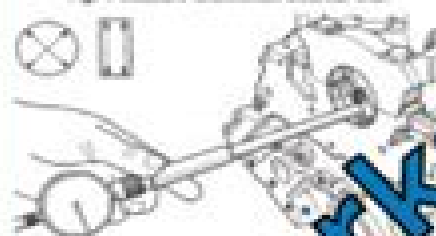


Fig. 5 Measure Crankshaft Journal I.D.

PLASTI-GAGE METHOD

(1) Remove oil from the bearing shell.

(2) Install crankshaft.

(3) Cut plastigage to a length as wide as the bearing and place it in parallel with the journal axis (Fig. 5).

CRANKSHAFT BEARINGS

(1) Remove the bearing cap and measure the oil clearance with Plastigage (Fig. 6). Rotate the crankshaft to the right part using the oil on the plastigage package (Fig. 6). Refer to Clearance (Fig. 6) for proper clearances. After an oil clearance of .001 to .002 in. (0.025 to .051 mm) is obtained, remove the Plastigage and compare the bearing clearance to Standard Service Procedures.

CRANKSHAFT BEARINGS

INSTALLATION

(1) Install upper main bearing shells making sure all holes are in alignment, and bearing caps are in block tabs. All upper bearings have oil grooves (Fig. 6).

THREAT BEARINGS. Crankshaft thrust bearings (bearings) are installed as per Fig. 7 separately from the main bearings. Thrust bearings shown in

CYLINDER HEAD AND CAMSHAFT SERVICE



Fig. 1 Cylinder Head/Camshaft Valves

CYLINDER HEAD COVER

REMOVE

- (1) Remove air cleaner assembly.
- (2) Disconnect battery and remove spark plug wires.
- (3) Remove vacuum connections.
- (4) Remove rocker cover screws and remove cover (Fig. 7).

INSTALL

- (1) Clean cylinder head and cover mating surfaces. Install cover gasket.
- (2) Use (Fig. 7) and apply sealant such as Major Sealer. Rubbed. Rubbed to cover seals.
- (3) Install cover and tighten cover bolt/washer and gasket assembly to 50 ft-lbs (68 N·m).

AUTO LASH ADJUSTER

The automatic lash adjusters are precision units installed in matched openings in the valve retaining seats of the rocker arms. Do not disassemble the auto lash adjusters.

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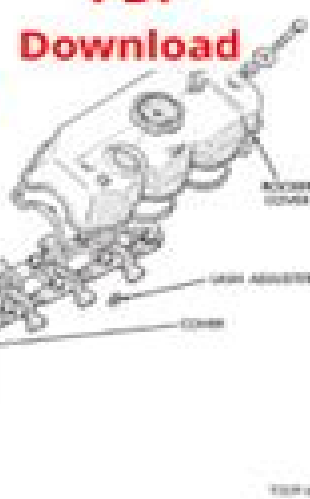


Fig. 2 Rocker Cover



FUNCTION CHECK

Check auto adjusters for free play by inserting a small wire through the air bleed hole in the rocker arm and VERY LIGHTLY pushing the wire and lower ball check down (Fig. 8). While lightly holding the check ball down, move the rocker up and down to check for free play. If there is no play replace the oil pump.

Chrysler Lebaron 94 Owners Manual

Richard J. Rivele



Chrysler Lebaron 94 Owners Manual:

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Federal Register ,2000-02-08 **AAA Autotest, 1994** American Automobile Association,1993-12 *Chilton's Auto Repair Manual 1982* Alan F. Turner,1981 **Popular Mechanics** ,1978-01 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it s practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle *Autocar* ,2000 **Chilton's Auto Repair Manual, 1983** Chilton Automotive Books,1982 Guide to maintenance and repair of every mass produced American car made between 1976 and 1983 *Chilton's Motor/age Professional Automotive Service Manual* ,1978 **Chrysler, Dodge, Plymouth, Le Baron, Aries, 400, 600, Reliant** Kalton C. Lahue,1987 *Chilton's Auto Repair Manual, 1985* Alan F. Turner,Kerry A. Freeman,1982 *Motor Auto Repair Manual* ,1984 Spine title Motor auto repair Provides specific instructions for the repair of cars built from 1979 to 1985

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