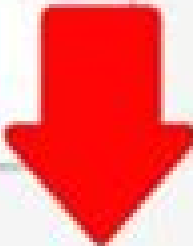


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CLEANING AND INSPECTION (Continued)

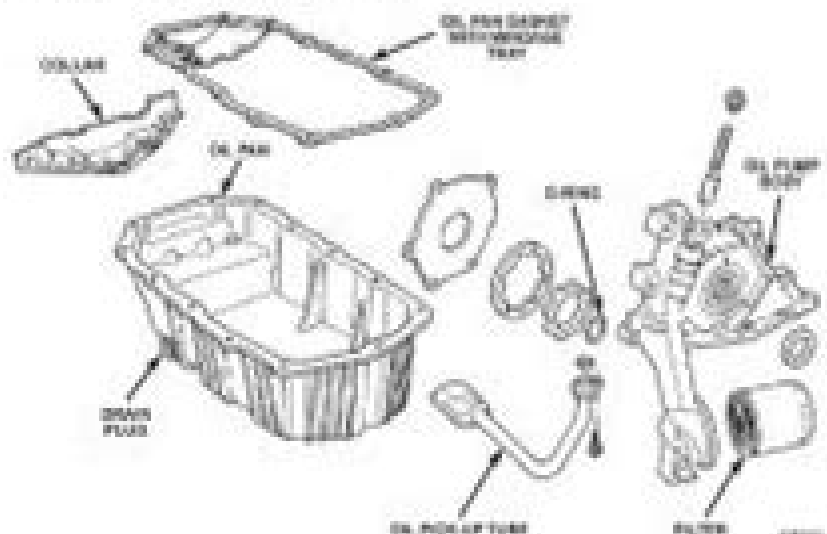


Fig. 87 Oil Pressure Relief Valve

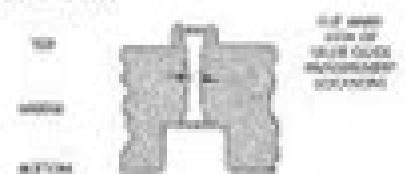


Fig. 88 Checking Valve on Valve Guide—Typical

Valve Guide Diameter	Valve Stem	Valve Stem
1.541 - 1.543 mm (0.0607 - 0.0609 in.)	1.541 - 1.543 mm (0.0607 - 0.0609 in.)	1.541 - 1.543 mm (0.0607 - 0.0609 in.)
Valve Stem	Valve Stem	Valve Stem
1.541 - 1.543 mm (0.0607 - 0.0609 in.)	1.541 - 1.543 mm (0.0607 - 0.0609 in.)	1.541 - 1.543 mm (0.0607 - 0.0609 in.)
1.541 - 1.543 mm (0.0607 - 0.0609 in.)	1.541 - 1.543 mm (0.0607 - 0.0609 in.)	1.541 - 1.543 mm (0.0607 - 0.0609 in.)

Fig. 89 Valve Guide Specifications

Fig. 88 Checking Oil Pressure Relief Valve
See Fig. 86. Refer to Fig. 86 for specifications.
Replace gaskets if they are not within specifications.
Oil - Check valve guide length (Fig. 86).

VALVE AND VALVE SPRING

CAUTION

(1) Check valves thoroughly and check for bent, warped and cracked valves.

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