

Fig. 13 - Piston Ring Location

All new piston rings must be installed whenever piston is removed, regardless of whether a new or used 152 or or cylinder liner is installed.

Insert one ring at a time inside of the cylindral and far enough down to be within the normal and travel.

Use a piston skirt to push the ring down to sure it is

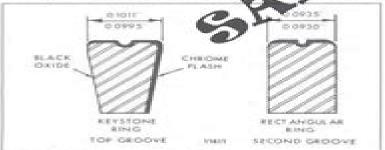


Fig. 14 - Comparison of Pre-Stressed Compression Rings



Fig. 15 - Mean and ton Ring Gap

parallel with the top 1 the ner. Then, measure the ring gap with a feeler gap. Fig. Refer to Section 1.0 for ring gap specifications.

be increased in filing or stoning the ends of the ring. File or see both ends of the ring so the cutting action is from the burface to the inner surface. This will prevent any or ong or peeling of the chrome plate on the ring. The ends the ring must remain square and the chamfer on the outer edge must be approximately .015°.



Fig. 16 - Measuring Piston Ring Side Clearance

Detroit Diesel 8v92 Workshop Manual

Yan Bai

Detroit Diesel 8v92 Workshop Manual:

Detroit Diesel Series 92 Service Manual Detroit Diesel Corporation, 1988 Detroit Diesel Series 92 Service Manual Detroit Diesel, Series 71 Detroit Diesel Corporation, 1994 **Detroit Diesel Engines, Series 92**,1985 ,1988 Series **92 Service Manual** Detroit Diesel Corporation, 1988 **Detroit diesel engines series 92** General Motors Corporation. Detroit Diesel Allison.1979 **In-line 71 Service Manual** Detroit Diesel Corporation, 1988 Service Manual Detroit Diesel Engines: In-line 71 Detroit Diesel Allison, General Motors Corporation. Detroit Diesel Allison Division, 1982 Service **manual** General Motors Corporation, 19?? In-line 71 Service Manual General Motors Corporation. Detroit Diesel Allison Division, 1972 Service Manual General Motors Corporation. Detroit Diesel Allison Division, 1984 Fire Engineering .1991 Commerce Business Daily ,2001-08 The Timber Producer, 1989 **Detroit Diesel Engines, In-line 71** General Motors Corporation. Detroit Diesel Engine Division, 1966 Service Manual, Detroit Diesel Engines, V-71 General Motors Corporation. Detroit Diesel Allison Division, 1979 **Detroit Diesel Engines, Series 149** General Motors Corporation. Detroit Diesel Allison Division, 1977 **Detroit Diesel Engines, Series 92**,1975 Service Manual, Detroit Diesel Engines, In-line 71 General Motors Corporation. Detroit Diesel Allison Division, 1981 Detroit Diesel Engines General Motors Corporation, General Motors Corporation. Detroit Diesel Engine Division, 1984

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