



Fig. 13 - Piston Ring Location

All new piston rings must be installed whenever a piston is removed, regardless of whether a new or used piston or cylinder liner is installed.

Insert one ring at a time inside of the cylinder and far enough down to be within the normal piston travel. Use a piston skirt to push the ring down to ensure it is



Fig. 14 - Comparison of Pre-Stressed Compression Rings



Fig. 15 - Measuring Piston Ring Gap

parallel with the top of the bore. Then, measure the ring gap with a feeler gauge. Refer to Section 1.0 for ring gap specifications.

If the gap on a compression ring is insufficient, it may be increased by filing or stoning the ends of the ring. File or stone both ends of the ring so the cutting action is from the outer surface to the inner surface. This will prevent any scoring or peeling of the chrome plate on the ring. The ends of the ring must remain square and the chamfer on the outer edge must be approximately .015".



Fig. 16 - Measuring Piston Ring Side Clearance

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Detroit Diesel Series 92 Service Manual Detroit Diesel Corporation,1988 Detroit Diesel Series 92 Service Manual
,1988 *Detroit Diesel, Series 71* Detroit Diesel Corporation,1994 **Detroit Diesel Engines, Series 92** ,1985 **Series**
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