

DESCRIPTION 1

This engine was developed exclusively for agricultural use and to withstand overloads and severest condition of use. It consistently provides top performance. This 2-cylinder, 4-cycle, swirl chamber engine uses an indirect injection system. Forced lubrication with a trochoid pump and water cooling insure greater reliability.

Cylinders are sleeveless. Four precision crankshaft bearings inserts and two selective connecting rod bearings are used. The cylinder head is shaped to provide swirl chambers, which are of the dry type.

Glow plugs are installed in the swirl chambers.

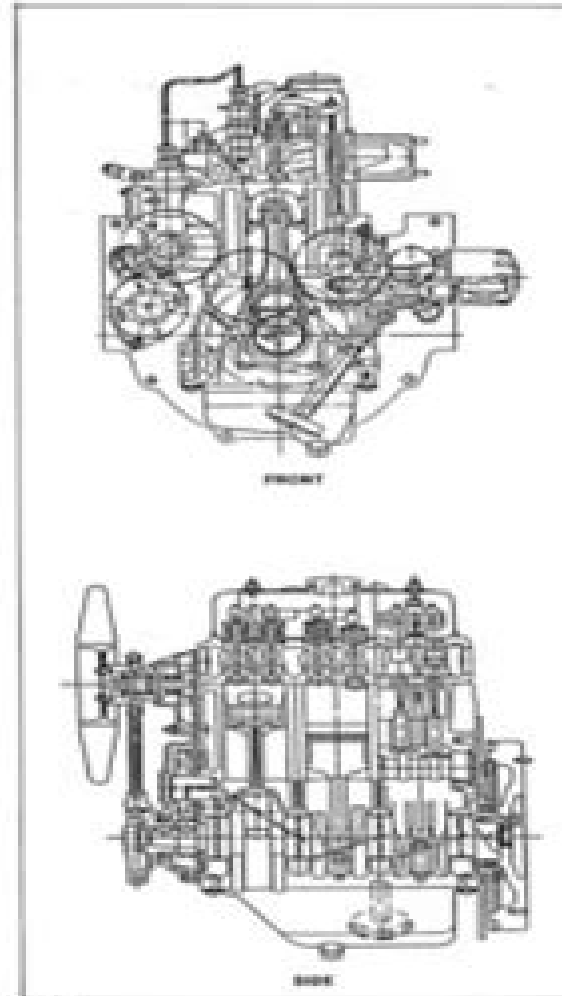
The crankshaft has a timing gear and a pulley at front. The main bearings use steel-backed Kalmel linings with lead-plated bearing surfaces for smoothness and durability.

Crankshaft thrust is maintained by the center main journal with thrust washers which are separate from the crankshaft bearings. The thrust bearings are a Babbitt alloy. The pistons are the taper and oval skirt type and are made of an aluminum alloy. Three rings are installed on the piston.

Connecting rods are forged. A replaceable precision bearing insert is at the large end.

The connecting rod bearing inserts use steel backed Kalmel linings and lead-plated bearing surfaces for smoothness and durability.

The flywheel and the crankshaft are precisely balance to prevent engine vibration.



1-100000

FIGURE 1 - CROSS SECTION VIEWS
Scale

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J Spring



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Deutz-Allis Shop Manual: Models 6240,6250,6260, 6265, 6275 (I & T Shop Service) Penton Staff,2000-05-24 Models 6240 6250 6260 6265 6275 Farmers and Consumers Market Bulletin ,2010 **The American City & County** ,1989

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Table of Contents **Deutz Allis 5215 Service Manual**

1. Understanding the eBook Deutz Allis 5215 Service Manual
 - The Rise of Digital Reading Deutz Allis 5215 Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Deutz Allis 5215 Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Deutz Allis 5215 Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Deutz Allis 5215 Service Manual
 - Personalized Recommendations
 - Deutz Allis 5215 Service Manual User Reviews and Ratings
 - Deutz Allis 5215 Service Manual and Bestseller Lists

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 - Deutz Allis 5215 Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Deutz Allis 5215 Service Manual
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 - Interactive Elements Deutz Allis 5215 Service Manual
8. Staying Engaged with Deutz Allis 5215 Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Deutz Allis 5215 Service Manual
9. Balancing eBooks and Physical Books Deutz Allis 5215 Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Deutz Allis 5215 Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Deutz Allis 5215 Service Manual
 - Setting Reading Goals Deutz Allis 5215 Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Deutz Allis 5215 Service Manual
 - Fact-Checking eBook Content of Deutz Allis 5215 Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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