

INTRODUCTION

POWER CURVES

The power curves (Figures 4 and 5) show the torque and horsepower for all engine speeds on Models M-318A, M-318B, and M-318C covering a range from 190 horsepower to a maximum of 210 horsepower @ 4000 rpm and on models M-383 and M-413, from 200 horsepower to a maximum of 280 horsepower @ 4000 rpm.

IDENTIFICATION

A brass name plate, as shown in Figure 6, is attached to the rear of the engine, showing the model symbol, type and serial number of the engine. Reading from left to right on the name plate, the first item is the model symbol, M-413, which indicates that the engine is a Chrysler Marine Model M-413 Series.

After the model symbol are four blank spaces followed by letters which indicate rotation of the engine. If for example, the letter "L" is shown the "L" is for a left hand rotation engine and the letter "R" is for a right hand rotation engine. Engine

rotation is determined when viewing the front of the engine.

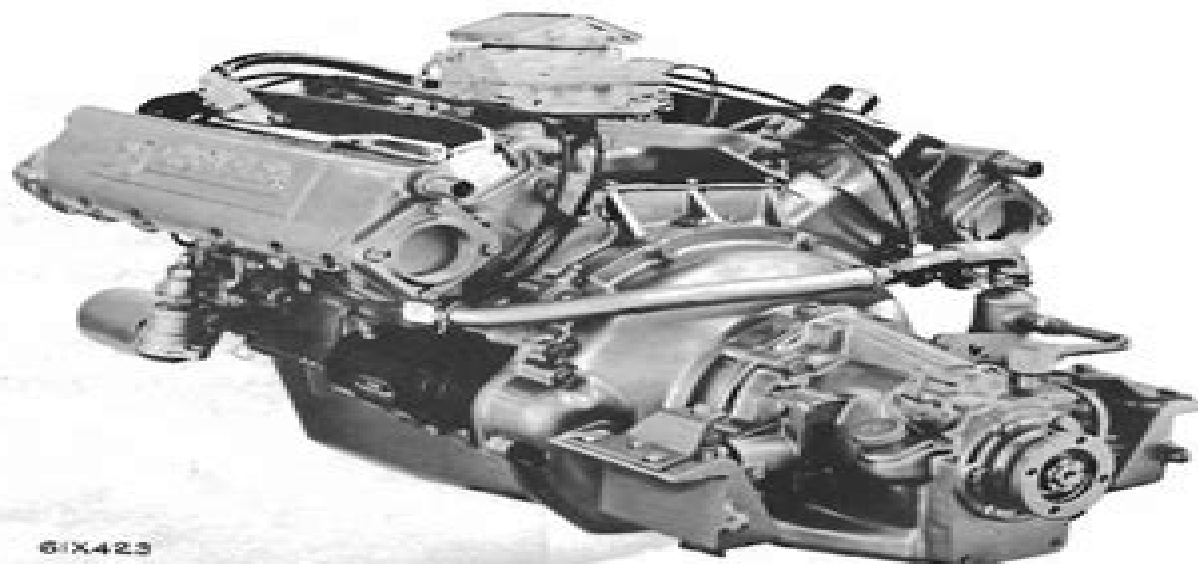
The next markings indicate the type of equipment assembled to the engine such as straight drive reduction gear, etc. Following this code the serial number appears. In any event, should you have to identify the engine, all information on the plate should be given.

SERVICE BULLETINS

Bulletins will be issued from time to time which will either supplement the information contained in this manual or contain new, detailed service instructions. Each section contains a Bulletin Reference sheet for making notes of important service information pertaining to that section. After notes have been made, file the bulletin for future reference.

DATA AND SPECIFICATIONS

Recommended tolerances and specifications for the fitting or adjustment of parts or components will be found at the beginning of the section to which



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Fig. 3—Left Side View of Model M-413 Marine Engine

Chrysler Marine Engine Manual

Chrysler Corporation. Marine Division

A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the text 'Chrysler Corporation. Marine Division'.

Chrysler Marine Engine Manual:

Maintenance Manual, Chrysler Imperial Special Marine Engine, Model M45-S. Chrysler Corporation. Marine Engine Division, 1954* **Chrysler Marine Engine Service Manual** Chrysler Corporation. Marine Engine Division, 197? *Maintenance Manual, Chrysler SEA-V Marine Engine, Model M-80* Chrysler Corporation. Marine Engine Division, 1959* *Chrysler Maintenance Manual* Chrysler Corporation. Marine Engine Division, 1955 *Chrysler Marine Engine Service Manual* Chrysler Corporation. Marine Engine Division, 197? *Maintenance Manual, Chrysler Crown Marine Engine, Model M27* Chrysler Corporation. Marine Engine Division, 1949* *Chrysler Marine Engine Service Manual, Chrysler 375 Model M440S.* Chrysler Corporation. Marine Engine Division, 198? *Maintenance Manual, Chrysler Majestic Marine Engine, Model M49* Chrysler Corporation. Marine Engine Division, 1951* **Maintenance Manual, Chrysler Ace Marine Engine, Model M26** Chrysler Corporation. Marine Engine Division, 1949* *Maintenance and Parts Manual* Chrysler Corporation. Marine Division, 1945* **Field Manuals** United States. War Department, 1947 **Chrysler Marine Engine Service Manual and Supplement for Chrysler 260, Model M383, Chrysler 280, Model M383, Chrysler 280, Model M400, Chrysler 330, Model M440** , 1983 **Chrysler Maintenance Manual** Chrysler Corporation. Marine Division, 198? **Index of Technical Manuals, Technical Regulations, Technical Bulletins, Supply Bulletins, Lubrications Orders, and Modification Work Orders** United States. Department of the Army, 1955 **Chrysler Outboards, All Engines, 1962-1984** Joan Coles, Seloc, Clarence W. Coles, 1998-03 SELOC Marine maintenance and repair manuals offer the most comprehensive authoritative information available for outboard inboard stern drive and diesel engines as well as personal watercraft SELOC has been the leading source of how to information for the marine industry since 1974 Designed and written to serve the needs of the professional mechanic do it yourself boat enthusiast instructor and student these manuals are based on actual teardowns done by Chilton Marine's editors authors in our on site facility Providing complete coverage on everything from basic maintenance to engine overhaul every manual features Simple to follow step by step illustrated procedures Hundreds of exploded drawings photographs and tables Troubleshooting sections accurate specifications and wiring diagrams Recognized and used by technical trade schools as well as the U S military Covers all 3 5 150 Hp 1 to 4 cylinder 2 stroke models Over 1 260 illustrations *Chrysler Marine Engine Service Manual, Model LM 318* Chrysler Corporation. Marine Engine Division, 1982 *Chrysler Imperial Marine Engine Model M-81 Maintenance Manual* Chrysler Corporation. Marine Engine Division, 197? **Chrysler Sea-v Model M-80 Marine Engine Maintenance Manual** Chrysler Corporation. Marine Engine Division, 198? *Chrysler Marine Engine Service Manual, Model LM 340* Chrysler Corporation. Marine Engine Division, 1974* *Bibliography of Scientific and Industrial Reports* , 1947

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