

Use this guide when calculating the correct size boiler you will need to power direct steam equipment.

- 1 Boiler Horsepower (BHP) = Approximately 33, 475 BTU
- 1 Boiler Horsepower (BHP) = Approximately 10 kW
- 1 Boiler Horsepower (BHP) = Approximately 34.5 LBS./Hour of steam

Actual steam output depends upon boiler efficiency.

As a general rule:

- Blodgett Convection Steamers require 34.5 LBS./hour of steam at start-up & operation or each steamer requires approximately 3/4 BHP per compartment
- Blodgett Steam Kettles require approximately 1 BHP per 20 gallons to operate at medium heat. Example 40
 Gals = 2 BHP

STEAM FLOW RATE OF BLODGETT STEAM BOILERS						
Energy Input	Steam Output Lbs/How	Boiler Horsepower				
200,000 BTU	111	3.7				
24 KW	68	2.2				
36 kW	104	3.5				
48 kw/	141	4.7				

Capacity		Fast Cook		Medium Cook		Stock Kettle	
Gallons	Litre	LBS/MR	AGS/HR	LBS/HR	ACGS/HIR	LBS/HR	ADG-5/948
-6	23	11	5	9	4	- 6	3
10	38	22	10	18	8	11	5
20	76	44	20	3.5	16	22	10
30	114	66	30	53	24	33	1.5
40	152	88	40	70	32	44	20
60	227	132	60	105	48	6-6	30
80	303	176	80	1.40	64	88	40
100	379	2.20	100	175	80	110	50

SIZING EXAMPLE

Quantity (1) 40 Gallon Direct Steam Kettle (Cooking on medium heat) Quantity (1) 6-Pan Convection Steamer (25.9 LBS./HR x 2 Compartments) 70 LBS./HR 52 LBS./HR

Total Requirement: 122/34 5 LBS./HR = 3.54 BHP - select boiler accordingly

122 LBS./HR

Boiler Sizing Guide

N Colangelo

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Process Steam Systems: A Practical Guide for Operators, Maintainers, Designers, and Educators Carey Merritt, 2022-11-01 Process Steam Systems A comprehensive and accessible handbook for process steam systems The revised second edition of Process Steam Systems A Practical Guide for Operators Maintainers Designers and Educators delivers a practical guide to ensuring steam systems are properly and efficiently designed operated and maintained The book provides comprehensive information designed to improve process steam system knowledge reliability and integration into current manufacturing processes The most up to date version of this volume includes brand new coverage of current codes sustainability measures and updated applications Heat transfer theory and thermodynamics are tied into practical applications with new practice problems ideal for both professionals seeking to improve their skills and engineers in training Readers will also find Thorough design criteria for process steam systems complete with detailed illustrations for piping and controls An entirely new chapter on the history of steam systems including the evolution of the ASME code and boiler accidents Revised coverage of current NFPA ASME CSD 1 FM and building codes as well as new insurance requirements relevant to practitioners in the industry Expansive design guidance for steam system efficiency upgrades Perfect for operations and maintenance staff at manufacturing healthcare and commercial laundries Process Steam Systems A Practical Guide for Operators Maintainers Designers and Educators will also earn a place in the libraries of consulting engineers and engineering students with an interest in process manufacturing Heating, Ventilating, Air Conditioning Guide, 1923

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