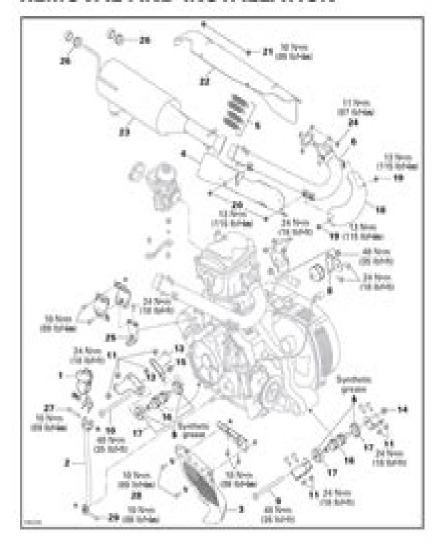
REMOVAL AND INSTALLATION



Section 03 ENGINE

Subsection N. (REMOVAL AND INSTALLATION)

ENGINE REMOVAL

Vehicle and Engine Preparation

Place whicle at workstation that will have access to an angine-lifting holds. Then start with initial preparation of vehicle by doing the following.

Refronk heat.

Disconnect BLACK is cable from battery, then RED (v) cable.

A. WARNING

Always disconnect battery or starter sables exactly in the specified order, BLACK (+ cable first, it is recommended to disconnect electrical connections given to disconnecting had lines.

Recopus plot plate.

Drain engine of and engine coolers:



3. Distriction



1. County-describe

Ramous consolis Rafas to BODY

On right side of vehicle, remove the following:

- transmission lever hands no. 1
 trefer to Transmission Lever Handler
- Bit angine side panel and footnet trafer to BOOM:
- Statemanion lever 65-2
- downer take
- plantic transmission lover locator ins. 3



Solomore has the control to be

2. Plante deplementation from Section

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