

## GENERAL

The engine removal is necessary to work on magneto components except for the CPS (Crashshaft Position Sensor) and oil seal.

Always perform the electric tests before removing or installing whatever component.

During assembly/installation, use the torque values and service products as in the expanded views.

Clean threads before applying a threadlocker. Refer to **LOCKING FASTENERS** and **LOCTITE APPLICATION** at the beginning of this manual for complete procedure.

### WARNING

Typical wrench tightening specifications must strictly be adhered to. Locking devices (e.g.: locking tabs, electric stop nuts, self-locking fasteners, roller pins, etc.) must be installed or replaced with new ones where specified. If the efficiency of a locking device is impaired, it must be renewed.

## PROCEDURE

### MAGNETO COVER

#### Removal

Remove engine from vehicle.

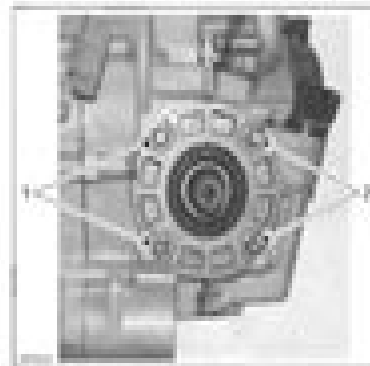
Remove **AVD** coupling unit.

Look carefully at **TIC** refer to **CRANKSHAFT AND CRANKCASE**.

#### Remove:

- timing starter refer to **REAR/ND STARTER**
- water pump cover refer to **COOLING SYSTEM**
- electric starter screws no. 1
- screws no. 2 holding output shaft bearing flange in place

**NOTE:** Remove the screws on magneto cover side and loosen only the screws on the crankcase side if the output shaft is not removed. Remove all screws and bearing flange if output shaft is removed.



1. Loosen and remove screws (2) on the cover
2. Remove (2) screws

- screws no. 3, 4 and 5



1. Loosen and remove screws (2) on the cover
2. Remove (2) screws

- magneto cover no. 3

**NOTE:** Lift the magneto cover from the provided area using two flat screwdrivers going evenly at the same time.



- Special note for removal of magneto cover



- Special note for removal of magneto cover

#### Inspection

Check magneto cover for cracks or other damages. Replace if necessary.

#### Installation

**NOTE:** Clean all metal component in a top-quality metal cleaner. Use Loctite thread guard remover (P/N 413 700 000, or suitable equivalent). To remove remaining Loctite 5910 on the contact surface, use a copper brush.

### WARNING

Wear safety glasses and work in a well-ventilated area when working with strong chemical products. Also wear suitable non-absorbent gloves to protect your hands.

For installation, reverse the removal procedure. However, pay attention to the following.

Use the silicone-based Loctite 5910 (P/N 260 000 001) on mating surfaces.

**IMPORTANT:** When beginning the application of the sealant, the assembly and the first torquing should be done within 10 minutes. It is suggested to have all you need on hand to save time.

Use a corrugated plate and apply some sealant on it. Use a soft rubber roller (50 - 75 mm (2 - 3 in) diameter) or wire products suppliers for grime-rolling and roll the sealant to get a thin uniform coat on the plate spread as necessary. When ready, apply the sealant on magneto mating surfaces.

**NOTE:** It is recommended to apply this specific system as described here to get an uniform application without brush. If you do not use the roller method, you may use your finger to uniformly distribute the sealant using a finger will not affect the adhesion.



Apply Loctite 5910 all around the magneto cover all surface except the areas described below.

**NOTE:** Do not apply it excess as it will spread out inside cover.

**CAUTION:** Apply the product only in the shown areas.

# **Bombardier Rotax 400 Service Manual**

**Bombardier Snowmobile Ltd, Ford  
Motor Company, Valcourt (Québec)**



## **Bombardier Rotax 400 Service Manual:**

*Snowmobile Service Manual* Intertec Publishing Corporation. Technical Publications Division,1979     Clymer Snowmobile Service Manual 11th Edition Penton Staff,1991-06-01 With the help of the Clymer Snowmobile Service Manual 11th Edition in your toolbox you will be able to maintain service and repair your snowmobile to extend its life for years to come Clymer manuals are very well known for their thorough and comprehensive nature This manual is loaded with step by step procedures along with detailed photography exploded views charts and diagrams to enhance the steps associated with a service or repair task This Clymer manual is organized by subsystem with procedures grouped together for specific topics such as front suspension brake system engine and transmission It includes color wiring diagrams The language used in this Clymer repair manual is targeted toward the novice mechanic but is also very valuable for the experienced mechanic The service manual by Clymer is an authoritative piece of DIY literature and should provide you the confidence you need to get the job done and save money too     **Federal Register** ,1998-06-09     Mergent Industrial Manual ,2002     *Moody's International Manual* ,1992     Jane's All the World's Aircraft ,2009     **The AOPA Pilot** ,1986     **Sport Aviation and the Experimenter** ,1989     *Maintenance Manual for ROTAX Engine* Bombardier Inc,Essco Aircraft Manuals and supplies,1996

**Maintenance Manual for Rotax 912 F Aircraft Engine** Bombardier-Rotax GmbH.,1994     *Bombardier Rotax* Bombardier-Rotax,1990\*     Honda Foreman 400 and 450 ATVs Alan Ahlstrand,John Harold Haynes,2002 Every Haynes manual is based on a complete teardown and rebuild contains hundreds of hands on photos tied to step by step instructions and is thorough enough to help anyone from a do it your selfer to a professional     *Bombardier Rotax* Bombardier-Rotax,1990\*     Honda TRX400EX Fourtrax/Sportrax and TRX400X 1999-2014 Penton Staff,2016-11-15 Clymer ATV repair manuals are written specifically for the do it yourself enthusiast From basic maintenance to troubleshooting to complete overhaul Clymer manuals provide the information you need The most important tool in your tool box may be your Clymer manual get one today Covers TRX400EX Fourtrax 1999 2000 TRX400EX Sportrax 2001 2014     **400 Hydrostatic Tractor** Deere & Company,1982     *Bombardier Rotax* Bombardier-Rotax,1990\*     **Maintenance Manual and Spare Parts List and Installation Instructions; Bombardier Half Track** Bombardier Snowmobile Ltd,Ford Motor Company,Valcourt (Québec),     *Bombardier Rotax* Bombardier-Rotax,1990\*     **Honda TRX300EX, TRX400X/EX & TRX450R/ER ATV Owners Workshop Manual** Mike Stubblefield,John Harold Haynes,2014 Haynes Manuals Explain Best Step by step procedures linked to hundreds of easy to follow photos Comprehensive routine maintenance and fault diagnosis sections Every manual based on a complete teardown and rebuild Written from hands on experience using common tools Detailed wiring diagrams Color spark plug diagnosis Page 4 of cover     *Honda TRX300EX & TRX400EX ATV Owners Workshop Manual* Mike Stubblefield,John Harold Haynes,1999 Models covered TRX300EX 1993 through 1999 TRX400EX 1999

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