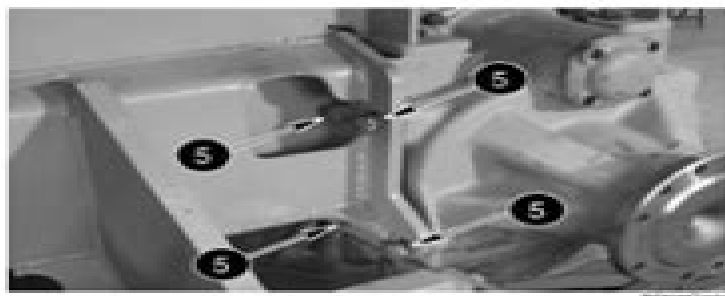
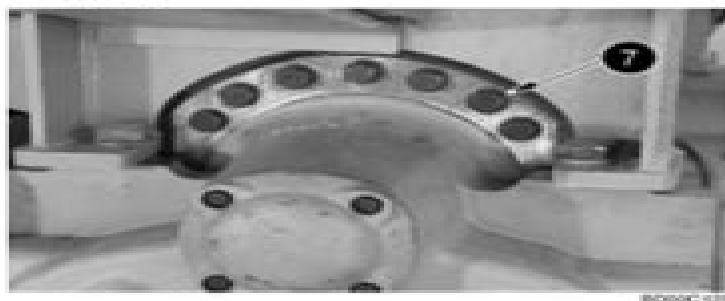


STEP 8

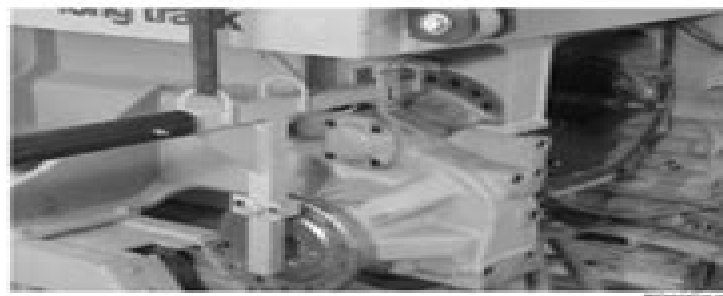
Remove the five bolts (5) and washers (6) securing the front of the final drive to the machine.

STEP 9

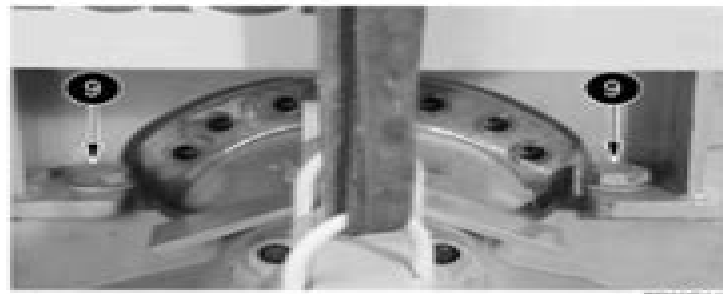
Using torque wrench adapter CAS-2754 remove the two bolts and washers on the front inside and the two bolts and washers on the rear inside of the final drive.

STEP 10

Remove the seven bolts (7) and washers (8) securing the final drive to the transmission housing.

STEP 11

Install CAS-1553 lifting bracket on the final drive as shown above. Connect lifting equipment to the lifting bracket and take up all slack in the lifting equipment. Install a 24.4 cm (eight feet) by 40 mm (1-9/16 inches) inside diameter rod on the end of the lifting bracket. Secure the rod to the lifting bracket using the nut and bolt supplied with the lifting bracket.

STEP 12

While an assistant pushes down on the pipe attached to the lifting bracket, remove the two bolts (9) and washers (10) at the top of the final drive securing it to the machine.

Case 650h Dozer Service Manual

Richard Bailey



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