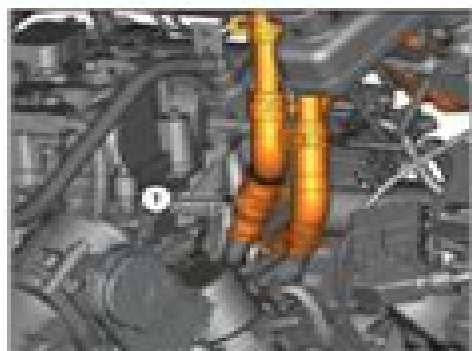
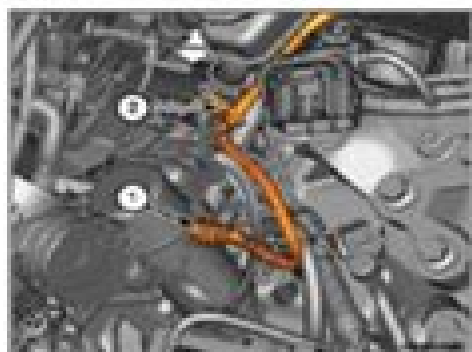


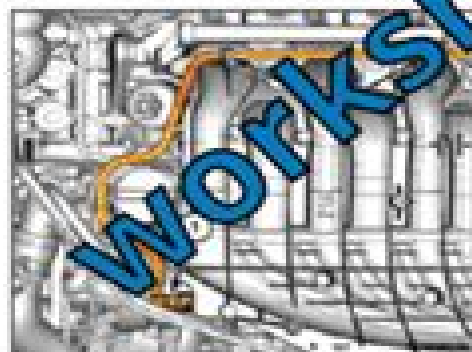
# Chrysler Pacifica 2021-2024 Workshop Manual



11. Disconnect the lower water hoses (1).



12. Disconnect the heater vacuum hose from the electric heater (1) and disconnect the heater vacuum hose from the electric heater (2).



13. Disconnect the heater vacuum hose from the upper under hood (1) and disconnect the hose (2) from the under hood vacuum hose.



14. Clean the cylinder head and block surfaces of the cylinder head and block. Refer to [STANDARD](#).

Non-compressible debris such as oil, coolant or RTV sealants that are not removed from bolt holes can cause the aluminum casting to crack when tightening the bolts.

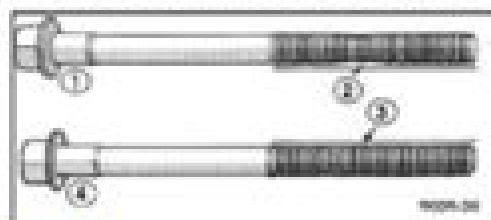
**CAUTION:** When cleaning cylinder head and cylinder block surfaces, DO NOT use a metal scraper because the surfaces could be cut or ground. Use ONLY a wooden or plastic scraper.

15. Clean out the cylinder head bolt holes in the engine block.

**CAUTION:** The multi-layered steel head gaskets have very sharp edges that could cause personal injury if not handled carefully.

**CAUTION:** The installation of the cylinder head gaskets are not interchangeable between the left and right cylinder heads. They are clearly marked (3) with "R" for right and "L" for left. They must be applied on a dry surface, without the use of any adhesives.

16. Position the new cylinder head gasket (1) on the locating dowels (2).



**CAUTION:** The cylinder head bolts are tightened using a torque plus angle procedure. The bolts must be examined **SELF** OR **REUSE**. If the threads are necked down the bolts must be replaced.

18. Check cylinder head bolts for necking by building a scale or straight edge against the dowels. If all the dowels do not contact the scale (2) the bolt must be replaced.



# Chrysler Pacifica Repair Manual Brake System

**RJ Shavelson**



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