



**821F  
921F  
Tier 4  
Wheel Loader**

**OPERATOR'S MANUAL**

Part number 84548504  
2nd edition English  
February 2013  
Replaces part number 84324413

JoeManual.com

**CASE**  
CONSTRUCTION

1. Before starting the engine, make sure the parking brake is set and the loader is in the neutral position. The engine will not start if the parking brake is not set.

**2. Starting light switch**

Push in the top of the starting light switch. The engine will start.

**3. Work light switch**

Push in the top of the work light switch. The work lights will turn on.

**4. Retaining bracket (optional)**

Push in the top of the retaining bracket. The retaining bracket will turn on.



1. Before starting the engine, make sure the parking brake is set and the loader is in the neutral position. The engine will not start if the parking brake is not set.

**Safety precautions specific to attachment and coupling**

- 1. Always inspect the attachment and coupling for damage before use.
- 2. Make sure the attachment is properly secured to the loader.
- 3. Make sure the attachment is properly secured to the loader.
- 4. Make sure the attachment is properly secured to the loader.
- 5. Make sure the attachment is properly secured to the loader.
- 6. Make sure the attachment is properly secured to the loader.
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Figure 1: Attachment and coupling mechanism

**1. Before starting the engine, make sure the parking brake is set and the loader is in the neutral position.**

2. Make sure the attachment is properly secured to the loader.

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**Caterpillar Inc**



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## **Table of Contents Case 821f 921f Wheel Loader Operators Manual**

1. Understanding the eBook Case 821f 921f Wheel Loader Operators Manual
  - The Rise of Digital Reading Case 821f 921f Wheel Loader Operators Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Case 821f 921f Wheel Loader Operators Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in a Case 821f 921f Wheel Loader Operators Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Case 821f 921f Wheel Loader Operators Manual
  - Personalized Recommendations
  - Case 821f 921f Wheel Loader Operators Manual User Reviews and Ratings

- Case 821f 921f Wheel Loader Operators Manual and Bestseller Lists
- 5. Accessing Case 821f 921f Wheel Loader Operators Manual Free and Paid eBooks
  - Case 821f 921f Wheel Loader Operators Manual Public Domain eBooks
  - Case 821f 921f Wheel Loader Operators Manual eBook Subscription Services
  - Case 821f 921f Wheel Loader Operators Manual Budget-Friendly Options
- 6. Navigating Case 821f 921f Wheel Loader Operators Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Case 821f 921f Wheel Loader Operators Manual Compatibility with Devices
  - Case 821f 921f Wheel Loader Operators Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Case 821f 921f Wheel Loader Operators Manual
  - Highlighting and Note-Taking Case 821f 921f Wheel Loader Operators Manual
  - Interactive Elements Case 821f 921f Wheel Loader Operators Manual
- 8. Staying Engaged with Case 821f 921f Wheel Loader Operators Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Case 821f 921f Wheel Loader Operators Manual
- 9. Balancing eBooks and Physical Books Case 821f 921f Wheel Loader Operators Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Case 821f 921f Wheel Loader Operators Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Case 821f 921f Wheel Loader Operators Manual
  - Setting Reading Goals Case 821f 921f Wheel Loader Operators Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Case 821f 921f Wheel Loader Operators Manual
  - Fact-Checking eBook Content of Case 821f 921f Wheel Loader Operators Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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