

## STEP 58



BC99B022

Connect equipment to the tandem pump that will hold the tandem pump in position when the engine is removed.

## STEP 59



BC99B023

Loosen and remove the cap screw (1) and washer that fastens the clamp and wiring harness to the tandem pump mounting plate. Move the wiring harness out of the way. Remove the five remaining cap screws and washers that fasten the tandem pump mounting plate to the engine.

## STEP 60

Move the engine away from the tandem pump mounting plate until the splined shaft on the tandem pump disengages the coupling.

**NOTE:** During assembly apply anti-seize compound to the splined shaft on the tandem pump before engaging the splined shaft in the coupling.

## STEP 61

Remove the engine from the machine.

# INSTALLATION

## STEP 62

Installation of the engine is the reverse of removal.

# Case 90 Xt Service Manual

**BM King**



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