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General

Engine

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INSTALLING THE SPRING VALVE

STEP 100



Insert the spring valve into the air filter base. The spring valve will sit in the base until the spring is seated in the air filter base. Make sure that the spring is in the base is seat.

STEP 101



Insert the spring for the following specifications:

Free Length	1.075 inch (27.16 mm)
Top Length	1.075 inch (27.16 mm)
Top Load	4.12 lbs (1.87 kg)
Number of Cycles	10
Wire Diameter	0.080 inch (2.03 mm)
Coil Outer Diameter	0.875 inch (22.13 mm)

STEP 102



Insert the spring.

STEP 103



Insert a new gasket on the plug.

STEP 104



Insert the plug and tighten the plug to a torque of 10 to 15 lbs (4.4 to 6.8 kg).

Removing and Installing the Engine Oil Filter

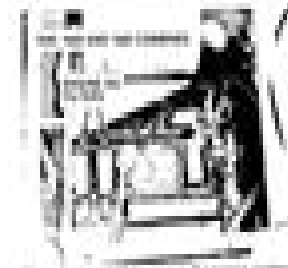
STEP 105



Use 100% oil filter. Remove the oil filter and plug and remove the oil.

Use 100% oil filter. Make sure that the container is not used ground. Put the end of the hose into a container. Open the oil filter and plug and drain the oil.

STEP 106



Use a clean container to remove the engine oil filter. Turn the filter counter-clockwise.

STEP 107



Put clean engine oil in the ground or use. Turn the filter clockwise until the filter is in contact with the filter base. Tighten the filter by turning with the oil filter base to turn the filter.

Case Ih 1660 Combine Service Manual

Zhe Xu



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