



## Bookmarks



## Bookmarks

Standard Torque Data for Nuts and Bolts

Special Service Tools Required

Service Information System (SIS)

Splitting The Tractor

Front End, Axle and Wheels

Steering

Engine

Fuel System

Electrical System

Cooling System

Clutch and Flywheel

Transmission

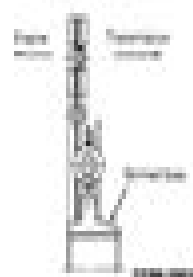
Differential

Rear Axle Carriers

Brakes

Power Take-Off and Mower

Hydraulic System

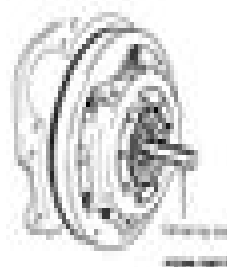


3. If the clutch springs are worn or less than 0.2 mm (0.002 inch) from the end of the coil leads to the clutch spring, then replace.

4. Apply a light coating of grease to the inner side of the thrust plate bearing.

5. Place the clutch disc with the larger clutch disc against face on the transmission shaft.

6. Center the clutch disc using the clutch disc centering tool 99-525-6. Insert the two center bolts in the correct position and tighten the six bolts evenly from 25 to 30 N·m (18 to 22 ft·lb).



**IMPORTANT:** When you are reassembling the tractor, be sure that the released ends of the release bearing fork are centered between the clutch release forks. Failure to reassemble these parts properly during reassembly will later result in a hard clutch release adjustment procedure at which time when the engine is started, the released ends of the bearing release fork will locate into position resulting in excessive clutch pedal travel and failure to release the clutch.

### Clutch Housing Replacement (234 Tractor)



#### Removal

**NOTE:** This procedure will allow for both clutch housing and clutch release shift to placement. However, if only the clutch release shift needs replacement, refer to clutch release shift service procedure on page 615.

1. Make a clutch shift. Refer to Section 1.

2. Disconnect the electrical connector under the instrument panel which leads to the rear lights.

1. Rear light electrical connector



3. Secure a lift strap around the sides of the instrument panel.

4. Remove the two bolts from the top of the clutch housing securing the fuel tank.

5. Remove the mounting bolts securing the steering gearbox and lift off the instrument panel.



6. If equipped, remove the four wheel drive shafts from the transmission.

7. Remove the hydraulic tube clamp from the left side of the transmission.

8. Remove the brake and clutch pedal as follows:

(a) Disconnect the clutch and brake pedal return springs.

(b) Disconnect the brake rods.

(c) Remove the snap ring on the right end of the brake shaft.

(d) Slide out the two rod pins securing the right brake pedal. Push the brake cross shaft out while removing the pins.

(e) Remove the right hand platform.

(f) Remove the snap ring securing the clutch pedal. Remove together, the clutch pedal and left platform.

- 1. Hydraulic tube clamp
- 2. Safety pin
- 3. Left platform
- 4. Rear wheel drive shaft
- 5. Clutch pedal

# Case Ih 254 Complete Manual

**Daniela Niemeyer**



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