

Paragraphs 19-20

prior to installing final drive shaft gear (7).

Position final drive shaft with wheel studs down and block under shaft so wheel studs are not touching. Place housing (28) over final drive shaft. Heat gear (7) to about 100 degrees F., start gear on splines of final drive shaft, then press or drive gear and housing on final drive shaft. Install lockwasher (8) and nut (9) and tighten nut securely. Distance from nut to end of shaft should be the same as that recorded prior to disassembly, about 3 mm (1/8-in.) of final drive shaft thread should be exposed with nut tightened. Retain nut by bending tabs of lockwasher into slots in nut and gear.

Refer to paragraph 20 for information to join housing to carrier.

19. AXLE SHAFT. To remove axle shaft from carrier, support carrier and axle shaft and drive bearing cone (13-Fig. 8) into carrier far enough to allow removal of split bushing (12). Use a soft faced hammer and drive axle shaft out of bearing and carrier. Seal (14) and bearing cup (13) can now be removed from carrier. Outboard bearing assembly (2) cannot be removed unless final drive shaft gear (7-Fig. 7) has been removed. Spacer (3) should have been retrieved when housing and carrier were separated.

NOTE: The axle universal joint can be disassembled as follows: Remove snap rings (8-Fig. 8) and pull needle bearings (9). Tip cross pieces (6) out of center yoke (10), remove set screws (5), then remove pins (1) and separate axle halves from cross pieces.

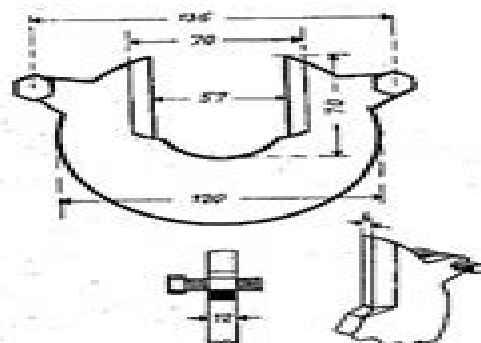


Fig. 11—A holding clamp can be fabricated locally to prevent axle movement during assembly. Dimensions are in millimeters.

Clean and inspect all parts and renew as necessary. Install axle shaft in carrier as follows: Coat outside diameter of seal (14) with sealant and install in carrier (18) with lip toward inside. Grease lip of seal. Drive bearing cup into carrier with taper facing in, then insert gear end of axle through oil seal and bearing cup. Hold axle in position and drive bearing cone on axle shaft until the split bushing can be installed with flat side up. Use a soft faced hammer and bump end of axle shaft until axle shaft gear seats on split bushing.

NOTE: Care should be taken after axle is installed to prevent damage to oil seal (14-Fig. 8) by movement of axle shaft during subsequent assembly. Use of a clamp, shown in Fig. 11, is recommended by the manufacturer and clamp is installed between carrier and universal joint. Clamp must be fabricated locally and note that dimensions are in millimeters.

20. ASSEMBLY. Before joining carrier (18-Fig. 8) and housing (28-Fig. 7) the preload for axle shaft must be determined. The axle operates with a 0.25 mm preload and preload is controlled by spacer (3-Fig. 8). Spacer is available in thicknesses from 1.60 mm through 2.70 mm in increments of 0.05 mm.

Determine correct spacer thickness as follows:

1. Measure from inner race of bear-

J I CASE (DAVID BROWN)

ing (2-Fig. 8) to mating face of housing (28-Fig. 7). For the example, assume it to be 72.5 mm.

2. Measure from inner end of axle shaft gear (4-Fig. 8) to upper face of carrier (18). For the example, assume it to be 70.5 mm.

3. Subtract measurement 2 from measurement 1 which, for the example, is 2.0 mm.

4. Add recommended axle preload of 0.25 mm to difference of measurements 1 and 2 which will give spacer thickness which, for the example, is 2.25 mm.

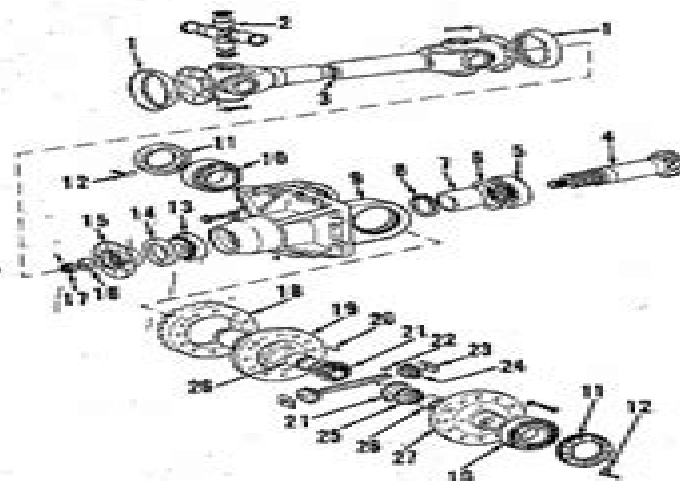
Example:

| | |
|---------------------------|-----------|
| Measurement 1 | 72.5 mm |
| Minus measurement 2 | - 70.5 mm |
| Equals difference | 2.0 mm |
| Add preload | + 0.25 mm |
| Required spacer thickness | 2.25 mm |

With thickness of spacer determined proceed as follows: Apply sealant to mating surfaces of housing (28-Fig. 7) and carrier (18), then position final drive shaft housing on bench with wheel studs down. Lower carrier and axle shaft assembly onto final drive shaft housing and be sure that axle shaft and final drive shaft enter their bearings (use hoist if necessary). Axle shaft is a push fit in the outboard bearing and can be seated in the bearing using a hammer and suitable drift. Install the carrier to housing cap screws and tighten securely. If clamp (Fig. 11) was used, remove clamp and

Fig. 12—Exploded view of final drive differential and drive shaft used in Model 1210 four wheel drive tractor.

1. Guard
2. "U" joint repair kit
3. Drive shaft
4. Drive shaft
5. Bearing cap
6. Pin
7. Pin
8. Carrier
9. Seal
10. Seal
11. Adjuster
12. Lock plate
13. Seal
14. Oil seal
15. Pin
16. Pin
17. Nut
18. Final gear
19. Pin
20. Pin
21. Side gear
22. Pin
23. Pin
24. Pin
25. Pin
26. Pin
27. Pin
28. Housing
29. Cap end plate



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